

AXALTA COATING SYSTEMS



**Alesta<sup>®</sup> / Teodur<sup>®</sup>**  
**Stock Products 2014**  
Edition 1





**You need sample panels ?**

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**Visit our website!**

[www.alestapowder.com](http://www.alestapowder.com)

Where you'll find more information on powder coatings:  
technical information, collections, technical data sheets etc...

Is the product you want to order not included in our catalogue ?  
**Please note that we can supply almost any colour on request :**  
**Sikkens, NCS, Pantone...**

If you want to reproduce a colour based on a sample,  
please send us your sample.

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# EXPLANATION OF ENCODING

## QUALITY-CHEMISTRY

- AC ACRYLIC OR ACRYLIC POLYESTER
- EE EPOXY
- EP EPOXY POLYESTER HYBRID
- AE POLYESTER ARCHITECTURAL PRIMID
- AF POLYESTER ARCHITECTURAL PT910
- IE POLYESTER INDUSTRIAL PRIMID
- IF POLYESTER INDUSTRIAL PT910
- IN POLYESTER INDUSTRIAL FOR INDOOR USE
- IO POLYESTER OTHER HARDENERS
- PU POLYURETHAN/OUTDOOR (ALIPATHIC)
- HR HEAT RESISTANT (SILICONE BASED)
- SD SUPER DURABLE (AUTOMOTIVE AND ARCHITECTURAL)
- UV UV POWDER (BASED ON DIFFERENT COMPOSITIONS)
- ZN ZINC CONTAINING
- ZF ZINC FREE
- NI NIR POWDER
- SE SUBLICOAT POLYESTER
- AS ANTISTATIC POWDER
- AG ANTI GRAFFITI AND DRY WIPE
- SF COIL TGIC-FREE

## GLOSS / 60°

- 0 0-9
- 1 10-19
- 2 20-29
- 3 30-39
- 4 40-49
- 5 50-59
- 6 60-69
- 7 70-79
- 8 80-89
- 9 >90

## COLOUR GROUP

- 0 CLEAR, SOLID METALLIC
- 1 YELLOW, CREAM, IVORY, BEIGE
- 2 ORANGE
- 3 RED, PURPLE
- 4 BLACK
- 5 BLUE
- 6 GREEN
- 7 GREY
- 8 BROWN, BRONZE
- 9 WHITE

## COLOUR NUMBER

**AE 7 0 0 1 7 7016 20**

## SURFACE

- 0 SMOOTH
- 1 ANTIQUE
- 2 HAMMER
- 3 FINE TEXTURE
- 4 WRINKLE / DIAMCOAT
- 5 LEATHERETTE

## EFFECT

- 0 NO EFFECT
- 1 BONDED PRODUCTS
- 2 DRYBLEND OR BONDED PRODUCTS
- 3 PEARL EFFECT
- 4 SPECKLED EFFECT

## PROPERTIES

- 0 NONE
- 1 TRIBO GUN
- 2 DEGASSING
- 3 THIN FILM (40 µm maxi for the medium value)
- 4 SPECIAL PSD - Classified and/or not standard
- 5 GAS OVEN STABILITY
- 6 ANTIMICROBIAL
- 7 ALESTA® COOL
- 8 ALESTA® AP-P
- 9 MAR RESISTANT
- A ANTISTATIC
- C ARCHITECTURAL SUPERDURABLE
- P ANTIGRAFFITY POLYESTER

AXALTA COATING SYSTEMS

**Alesta**<sup>®</sup>  
Powder Coatings

**Teodur**<sup>®</sup>  
Powder Coatings



# Architectural Powder Coatings



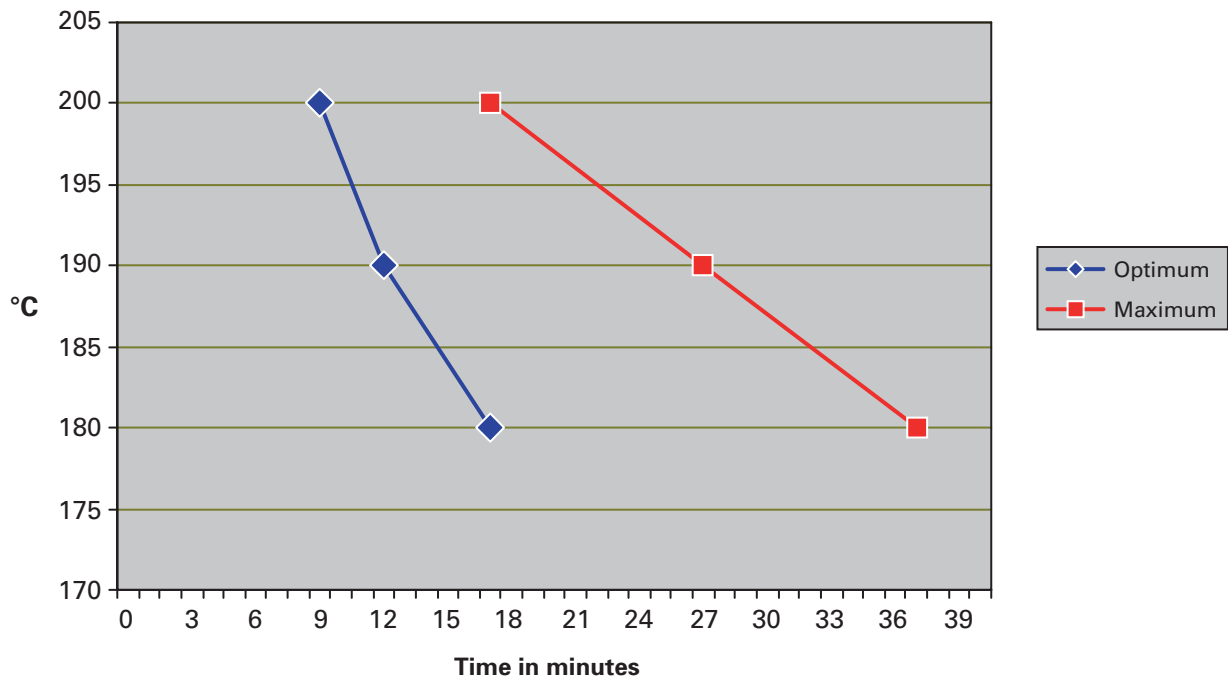
**Alesta**<sup>®</sup>  
Powder Coatings

**Teodur**<sup>®</sup>  
Powder Coatings

## The Matt Collection

- 190 RAL-colours **in stock**
- Excellent flow properties
- Good scratch resistance
- Excellent weather resistance
- Gloss: 30GU at 60° (±5GU)
- GSB- and Qualicoat-Approval

**Curing Schedule**  
**Alesta AP AE Matt 30GU**



# Alesta®

Powder Coatings

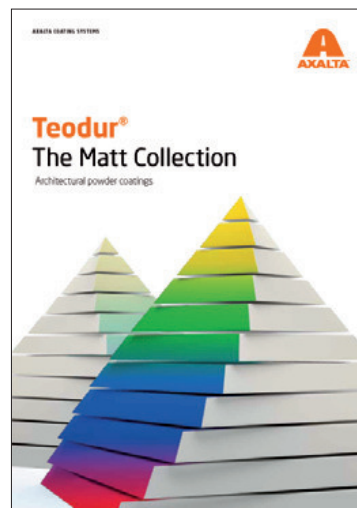
# Teodur®

Powder Coatings

## The Matt Collection

Description: matt, smooth

GSB & Qualicoat



PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE30011100020	2025015020094	RAL 1000	Green beige	30±/60°	20 kg	Germany
AE30011100120	2025013493098	RAL 1001	Beige	30±/60°	20 kg	Germany
AE30011100220	2025015029097	RAL 1002	Sand yellow	30±/60°	20 kg	Germany
AE30011100320	2025015023095	RAL 1003	Signal yellow	30±/60°	20 kg	Germany
AE30011100420	2025001670098	RAL 1004	Golden yellow	30±/60°	20 kg	Germany
AE30011100520	2025015026096	RAL 1005	Honey yellow	30±/60°	20 kg	Germany
AE30011100620	2025015028090	RAL 1006	Maize yellow	30±/60°	20 kg	Germany
AE30011100720	2025015027093	RAL 1007	Daffodil yellow	30±/60°	20 kg	Germany
AE300C1101120 <b>NEW</b>	2023003193096	RAL 1011	Brown beige	30±/60°	20 kg	Germany
AE30011101320	2025004877098	RAL 1013	Oyster white	30±/60°	20 kg	Germany
AE30011101420	2025015030093	RAL 1014	Ivory	30±/60°	20 kg	Germany
AE30011101520	2025000421097	RAL 1015	Light ivory	30±/60°	20 kg	Germany
AE30011101620	2025004725092	RAL 1016	Sulfur yellow	30±/60°	20 kg	Germany
AE300C1101720 <b>NEW</b>	2023003194093	RAL 1017	Saffron yellow	30±/60°	20 kg	Germany
AE30011101820	2025015021091	RAL 1018	Zinc yellow	30±/60°	20 kg	Germany
AE30011101920	2026000510095	RAL 1019	Grey beige	30±/60°	20 kg	Germany
AE30011102020	2025004740095	RAL 1020	Olive yellow	30±/60°	20 kg	Germany
AE300C1102120 <b>NEW</b>	2023003195090	RAL 1021	Colza yellow	30±/60°	20 kg	Germany
AE300C1102320 <b>NEW</b>	2023003196097	RAL 1023	Traffic yellow	30±/60°	20 kg	Germany
AE300C1102420 <b>NEW</b>	2023003197094	RAL 1024	Ochre yellow	30±/60°	20 kg	Germany
AE30011102820	2025015025099	RAL 1028	Melon yellow	30±/60°	20 kg	Germany
AE30011103220	2025004736098	RAL 1032	Broom yellow	30±/60°	20 kg	Germany
AE30011103320	2025004742099	RAL 1033	Dahlia yellow	30±/60°	20 kg	Germany
AE30011103420	2025000161092	RAL 1034	Pastel yellow	30±/60°	20 kg	Germany
AE30012200020	2025015032097	RAL 2000	Yellow orange	30±/60°	20 kg	Germany
AE30012200120	2025004809099	RAL 2001	Red orange	30±/60°	20 kg	Germany
AE30012200220	2025015036095	RAL 2002	Vermilion	30±/60°	20 kg	Germany
AE300C2200320 <b>NEW</b>	2023003198091	RAL 2003	Pastel orange	30±/60°	20 kg	Germany
AE30012200420	2022005934096	RAL 2004	Pure orange	30±/60°	20 kg	Germany
AE30012200820	2025015033094	RAL 2008	Bright red orange	30±/60°	20 kg	Germany
AE30012200920	2025015035098	RAL 2009	Traffic orange	30±/60°	20 kg	Germany
AE30012201020	2025015034091	RAL 2010	Signal orange	30±/60°	20 kg	Germany
AE300C2201120 <b>NEW</b>	2023003199098	RAL 2011	Deep orange	30±/60°	20 kg	Germany
AE30013300020	2025000181090	RAL 3000	Flame red	30±/60°	20 kg	Germany
AE30013300120	2025004695098	RAL 3001	Signal red	30±/60°	20 kg	Germany
AE30013300220	2025015039096	RAL 3002	Carmine red	30±/60°	20 kg	Germany
AE30013300320	2025015041099	RAL 3003	Ruby red	30±/60°	20 kg	Germany



PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE30013300420	2025000190092	RAL 3004	Purple red	30±/60°	20 kg	Germany
AE30013300520	2025004716090	RAL 3005	Wine red	30±/60°	20 kg	Germany
AE30013300720	2025000197091	RAL 3007	Black red	30±/60°	20 kg	Germany
AE30013300920	2025001672092	RAL 3009	Oxide red	30±/60°	20 kg	Germany
AE30013301120	2025004709092	RAL 3011	Brown red	30±/60°	20 kg	Germany
AE30013301220	2025004692097	RAL 3012	Beige red	30±/60°	20 kg	Germany
AE300C3301320 <b>NEW</b>	2023003200091	RAL 3013	Tomato red	30±/60°	20 kg	Germany
AE30013301420	2025004698099	RAL 3014	Antique pink	30±/60°	20 kg	Germany
AE300C3301520 <b>NEW</b>	2023003201098	RAL 3015	Light pink	30±/60°	20 kg	Germany
AE30013301620	2025004704097	RAL 3016	Coral red	30±/60°	20 kg	Germany
AE30013301720	2025004693094	RAL 3017	Rose	30±/60°	20 kg	Germany
AE300C3301820 <b>NEW</b>	2023003202095	RAL 3018	Strawberry red	30±/60°	20 kg	Germany
AE30013302020	2021004761092	RAL 3020	Traffic red	30±/60°	20 kg	Germany
AE300C3302220 <b>NEW</b>	2023003203092	RAL 3022	Salmon pink	30±/60°	20 kg	Germany
AE30013302720	2025004688090	RAL 3027	Raspberry red	30±/60°	20 kg	NL
AE30013302820	2027011656093	RAL 3028	Pure red	30±/60°	20 kg	NL
AE30013303120	2025004694091	RAL 3031	Orient red	30±/60°	20 kg	Germany
AE30013400120	2025004690093	RAL 4001	Red lilac	30±/60°	20 kg	Germany
AE30013400220	2025016453099	RAL 4002	Red violet	30±/60°	20 kg	Germany
AE30013400420	2025015043093	RAL 4004	Claret violet	30±/60°	20 kg	Germany
AE30013400520	2025015047091	RAL 4005	Blue lilac	30±/60°	20 kg	Germany
AE300C3400620 <b>NEW</b>	2023003204099	RAL 4006	Traffic purple	30±/60°	20 kg	Germany
AE300C3400720 <b>NEW</b>	2023003205096	RAL 4007	Purple violet	30±/60°	20 kg	Germany
AE30013400820	2025004700099	RAL 4008	Signal violet	30±/60°	20 kg	Germany
AE300C3400920 <b>NEW</b>	2023003206093	RAL 4009	Pastel violet	30±/60°	20 kg	Germany
AE30013401020	2027011992092	RAL 4010	Telemagenta	30±/60°	20 kg	NL
AE30015500020	2025000217096	RAL 5000	Violet blue	30±/60°	20 kg	Germany
AE300C5500120 <b>NEW</b>	2023003207090	RAL 5001	Green blue	30±/60°	20 kg	Germany
AE30015500220	2025000219090	RAL 5002	Ultramarine blue	30±/60°	20 kg	Germany
AE300C5500320 <b>NEW</b>	2023003208097	RAL 5003	Sapphire blue	30±/60°	20 kg	Germany
AE30015500420	2025015058097	RAL 5004	Black blue	30±/60°	20 kg	Germany
AE30015500520	2025004781098	RAL 5005	Signal blue	30±/60°	20 kg	Germany
AE30015500720	2025002007091	RAL 5007	Brilliant blue	30±/60°	20 kg	Germany
AE300C5500820 <b>NEW</b>	2023003209094	RAL 5008	Grey blue	30±/60°	20 kg	Germany
AE30015500920	2025015051098	RAL 5009	Azure blue	30±/60°	20 kg	Germany
AE30015501020	2025015048098	RAL 5010	Gentian blue	30±/60°	20 kg	Germany
AE300C5501120 <b>NEW</b>	2023003210090	RAL 5011	Steel blue	30±/60°	20 kg	Germany
AE30015501220	2025000205093	RAL 5012	Light blue	30±/60°	20 kg	Germany
AE300C5501320 <b>NEW</b>	2023003211097	RAL 5013	Cobalt blue	30±/60°	20 kg	Germany
AE300C5501420 <b>NEW</b>	2023003212094	RAL 5014	Pigeon blue	30±/60°	20 kg	Germany
AE30015501520	2025000207097	RAL 5015	Sky blue	30±/60°	20 kg	Germany
AE30015501720	2025015050091	RAL 5017	Traffic blue	30±/60°	20 kg	Germany
AE30015501820	2025000202092	RAL 5018	Turquoise blue	30±/60°	20 kg	Germany
AE30015501920	2025015049095	RAL 5019	Capri blue	30±/60°	20 kg	Germany
AE30015502020	2025015056093	RAL 5020	Ocean blue	30±/60°	20 kg	Germany
AE30015502120	2025000210097	RAL 5021	Water blue	30±/60°	20 kg	Germany
AE30015502220	2025015054099	RAL 5022	Night blue	30±/60°	20 kg	Germany
AE300C5502320 <b>NEW</b>	2023003213091	RAL 5023	Distant blue	30±/60°	20 kg	Germany
AE30015502420	2025015046094	RAL 5024	Pastel blue	30±/60°	20 kg	Germany
AE30016600020	2025000245099	RAL 6000	Patina green	30±/60°	20 kg	Germany
AE300C6600120 <b>NEW</b>	2023003214098	RAL 6001	Emerald green	30±/60°	20 kg	Germany
AE30016600220	2025001634090	RAL 6002	Leaf green	30±/60°	20 kg	Germany

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE300C6600320 <b>NEW</b>	2023003215095	RAL 6003	Olive green	30±/60°	20 kg	Germany
AE300C6600420 <b>NEW</b>	2023003216092	RAL 6004	Blue green	30±/60°	20 kg	Germany
AE300C6600520 <b>NEW</b>	2023003217099	RAL 6005	Moss green	30±/60°	20 kg	Germany
AE300C6600620 <b>NEW</b>	2023003218096	RAL 6006	Grey olive	30±/60°	20 kg	Germany
AE30016600720	2025015066092	RAL 6007	Bottle green	30±/60°	20 kg	Germany
AE30016600820	2025000273092	RAL 6008	Brown green	30±/60°	20 kg	Germany
AE30016600920	2025000271098	RAL 6009	Fir green	30±/60°	20 kg	Germany
AE30016601020	2025004830093	RAL 6010	Grass green	30±/60°	20 kg	Germany
AE300C6601120 <b>NEW</b>	2023003219093	RAL 6011	Reseda green	30±/60°	20 kg	Germany
AE30016601220	2025000265097	RAL 6012	Black green	30±/60°	20 kg	Germany
AE30016601320	2025015061097	RAL 6013	Reed green	30±/60°	20 kg	Germany
AE30016601420	2025005013099	RAL 6014	Yellow olive	30±/60°	20 kg	Germany
AE30016601520	2025004848098	RAL 6015	Black olive	30±/60°	20 kg	Germany
AE30016601620	2025013477098	RAL 6016	Turquoise green	30±/60°	20 kg	Germany
AE300C6601720 <b>NEW</b>	2023003220099	RAL 6017	May green	30±/60°	20 kg	Germany
AE300C6601820 <b>NEW</b>	2023003221096	RAL 6018	Yellow green	30±/60°	20 kg	Germany
AE300C6601920 <b>NEW</b>	2023003222093	RAL 6019	Pastel green	30±/60°	20 kg	Germany
AE30016602020	2025000256095	RAL 6020	Chrome green	30±/60°	20 kg	Germany
AE30016602120	2022005937097	RAL 6021	Pale green	30±/60°	20 kg	Germany
AE30016602220	2025016430090	RAL 6022	Olive drab	30±/60°	20 kg	Germany
AE30016602420	2025001633093	RAL 6024	Traffic green	30±/60°	20 kg	Germany
AE30016602520	2025000250093	RAL 6025	Fern green	30±/60°	20 kg	Germany
AE30016602620	2025004836095	RAL 6026	Opal green	30±/60°	20 kg	Germany
AE30016602720	2025015044090	RAL 6027	Light green	30±/60°	20 kg	Germany
AE30016602820	2021004754094	RAL 6028	Pine green	30±/60°	20 kg	Germany
AE30016602920	2025015065095	RAL 6029	Mint green	30±/60°	20 kg	Germany
AE30016870625	2025000267091	RAL 6031	Bronze green	30±/60°	20 kg	Germany
AE30016603220	2025004827093	RAL 6032	Signal green	30±/60°	20 kg	Germany
AE30016603320	2025004826096	RAL 6033	Mint turquoise	30±/60°	20 kg	Germany
AE30016603420	2025015060090	RAL 6034	Pastel turquoise	30±/60°	20 kg	Germany
AE30016603720	2027011655096	RAL 6037	Pure green	30±/60°	20 kg	NL
AE30017700020	2025015073090	RAL 7000	Squirrel grey	30±/60°	20 kg	Germany
AE30017700120	2025000281097	RAL 7001	Silver grey	30±/60°	20 kg	Germany
AE30017700220	2025004948095	RAL 7002	Olive grey	30±/60°	20 kg	Germany
AE30017700320	2025004955093	RAL 7003	Moss grey	30±/60°	20 kg	Germany
AE30017700420	2025004932094	RAL 7004	Signal grey	30±/60°	20 kg	Germany
AE30017700520	2025000306097	RAL 7005	Mouse grey	30±/60°	20 kg	Germany
AE30017700620	2025015085093	RAL 7006	Beige grey	30±/60°	20 kg	Germany
AE30017700820	2025005003090	RAL 7008	Khaki grey	30±/60°	20 kg	Germany
AE30017700920	2025015078095	RAL 7009	Green grey	30±/60°	20 kg	Germany
AE30017701020	2025000325098	RAL 7010	Tarpaulin grey	30±/60°	20 kg	Germany
AE300C7701120 <b>NEW</b>	2023003223090	RAL 7011	Iron grey	30±/60°	20 kg	Germany
AE30017701220	2025000321090	RAL 7012	Basalt grey	30±/60°	20 kg	Germany
AE300C7701320 <b>NEW</b>	2023003224097	RAL 7013	Brown grey	30±/60°	20 kg	Germany
AE30017701520	2025004972090	RAL 7015	Slate grey	30±/60°	20 kg	Germany
AE30017701620	2025000316096	RAL 7016	Anthracite grey	30±/60°	20 kg	Germany
AE30017702120	2025000336094	RAL 7021	Black grey	30±/60°	20 kg	Germany
AE30017702220	2025000334090	RAL 7022	Umbra grey	30±/60°	20 kg	Germany
AE30017702320	2025015072093	RAL 7023	Concrete grey	30±/60°	20 kg	Germany
AE30017702420	2025004973097	RAL 7024	Graphite grey	30±/60°	20 kg	Germany
AE30017702620	2025000341098	RAL 7026	Granite grey	30±/60°	20 kg	Germany
AE30017703020	2025004941096	RAL 7030	Stone grey	30±/60°	20 kg	Germany

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE300C7703120 <b>NEW</b>	2023003225094	RAL 7031	Blue grey	30±/60°	20 kg	Germany
AE30017703220	2025015070099	RAL 7032	Pebble grey	30±/60°	20 kg	Germany
AE30017703320	2025000303096	RAL 7033	Cement grey	30±/60°	20 kg	Germany
AE30017703420	2025015071096	RAL 7034	Yellow grey	30±/60°	20 kg	Germany
AE30017703520	2025004881095	RAL 7035	Light grey	30±/60°	20 kg	Germany
AE30017703620	2025002002096	RAL 7036	Platinum grey	30±/60°	20 kg	Germany
AE30017703720	2025004946091	RAL 7037	Dusty grey	30±/60°	20 kg	Germany
AE30017703820	2025000278097	RAL 7038	Agate grey	30±/60°	20 kg	Germany
AE30017703920	2025004954096	RAL 7039	Quartz grey	30±/60°	20 kg	Germany
AE30017704020	2025004926093	RAL 7040	Window grey	30±/60°	20 kg	Germany
AE30017704220	2025004937099	RAL 7042	Traffic grey A	30±/60°	20 kg	Germany
AE300C7704320 <b>NEW</b>	2023003226091	RAL 7043	Traffic grey B	30±/60°	20 kg	Germany
AE30017704420	2025000414099	RAL 7044	Silk grey	30±/60°	20 kg	Germany
AE30017704520	2025015069093	RAL 7045	Telegrey 1	30±/60°	20 kg	Germany
AE30017704620	2025000297098	RAL 7046	Telegrey 2	30±/60°	20 kg	Germany
AE30017704720	2025004883099	RAL 7047	Telegrey 4	30±/60°	20 kg	Germany
AE30018800020	2025015031090	RAL 8000	Green brown	30±/60°	20 kg	Germany
AE300C8800120 <b>NEW</b>	2023003227098	RAL 8001	Ochre brown	30±/60°	20 kg	Germany
AE30018800220	2025005006091	RAL 8002	Signal brown	30±/60°	20 kg	Germany
AE30018800320	2025000355095	RAL 8003	Clay brown	30±/60°	20 kg	Germany
AE30018800420	2025000367098	RAL 8004	Copper brown	30±/60°	20 kg	Germany
AE30018800720	2025000370098	RAL 8007	Fawn brown	30±/60°	20 kg	Germany
AE30018800820	2025005004097	RAL 8008	Olive brown	30±/60°	20 kg	Germany
AE30018801120	2025000377097	RAL 8011	Nut brown	30±/60°	20 kg	Germany
AE30018801220	2025015091094	RAL 8012	Red brown	30±/60°	20 kg	Germany
AE30018801420	2021004767094	RAL 8014	Sepia brown	30±/60°	20 kg	Germany
AE30018801520	2025000384095	RAL 8015	Chestnut brown	30±/60°	20 kg	Germany
AE300C8801620 <b>NEW</b>	2023003228095	RAL 8016	Mahogany brown	30±/60°	20 kg	Germany
AE300C8801720 <b>NEW</b>	2023003229092	RAL 8017	Chocolate brown	30±/60°	20 kg	Germany
AE300C8801920 <b>NEW</b>	2023003230098	RAL 8019	Grey brown	30±/60°	20 kg	Germany
AE30018870125	2025000387096	RAL 8019	Grey brown	30±/60°	20 kg	Germany
AE30018802220	2025004987094	RAL 8022	Black brown	30±/60°	20 kg	Germany
AE30018802320	2025015084096	RAL 8023	Orange brown	30±/60°	20 kg	Germany
AE30018802420	2025015082092	RAL 8024	Beige brown	30±/60°	20 kg	Germany
AE30018802520	2025015088094	RAL 8025	Pale brown	30±/60°	20 kg	Germany
AE30018500125	2025015089091	RAL 8027	Leather brown	30±/60°	20 kg	NL
AE30018802820	2025015092091	RAL 8028	Terra brown	30±/60°	20 kg	Germany
AE300C9900120 <b>NEW</b>	2023003231095	RAL 9001	Cream	30±/60°	20 kg	Germany
AE300C9900220 <b>NEW</b>	2023003232092	RAL 9002	Grey white	30±/60°	20 kg	Germany
AE300C9900320 <b>NEW</b>	2023003233099	RAL 9003	Signal white	30±/60°	20 kg	Germany
AE300C4900420 <b>NEW</b>	2023003234096	RAL 9004	Signal black	30±/60°	20 kg	Germany
AE30014900520	2025004986097	RAL 9005	Jet black	30±/60°	20 kg	Germany
AE30019901020	2025000396098	RAL 9010	Pure white	30±/60°	20 kg	Germany
AE30014901120	2025000353091	RAL 9011	Graphite black	30±/60°	20 kg	Germany
AE300C9901620 <b>NEW</b>	2023003235093	RAL 9016	Traffic white	30±/60°	20 kg	Germany
AE300C4901720 <b>NEW</b>	2023003236090	RAL 9017	Traffic black	30±/60°	20 kg	Germany
AE30019901820	2025000416093	RAL 9018	Papyrus white	30±/60°	20 kg	Germany

# Alesta®

Powder Coatings

# Teodur®

Powder Coatings

## The Matt Collection Divers

Description: matt, smooth, \*metallic

GSB & Qualicoat

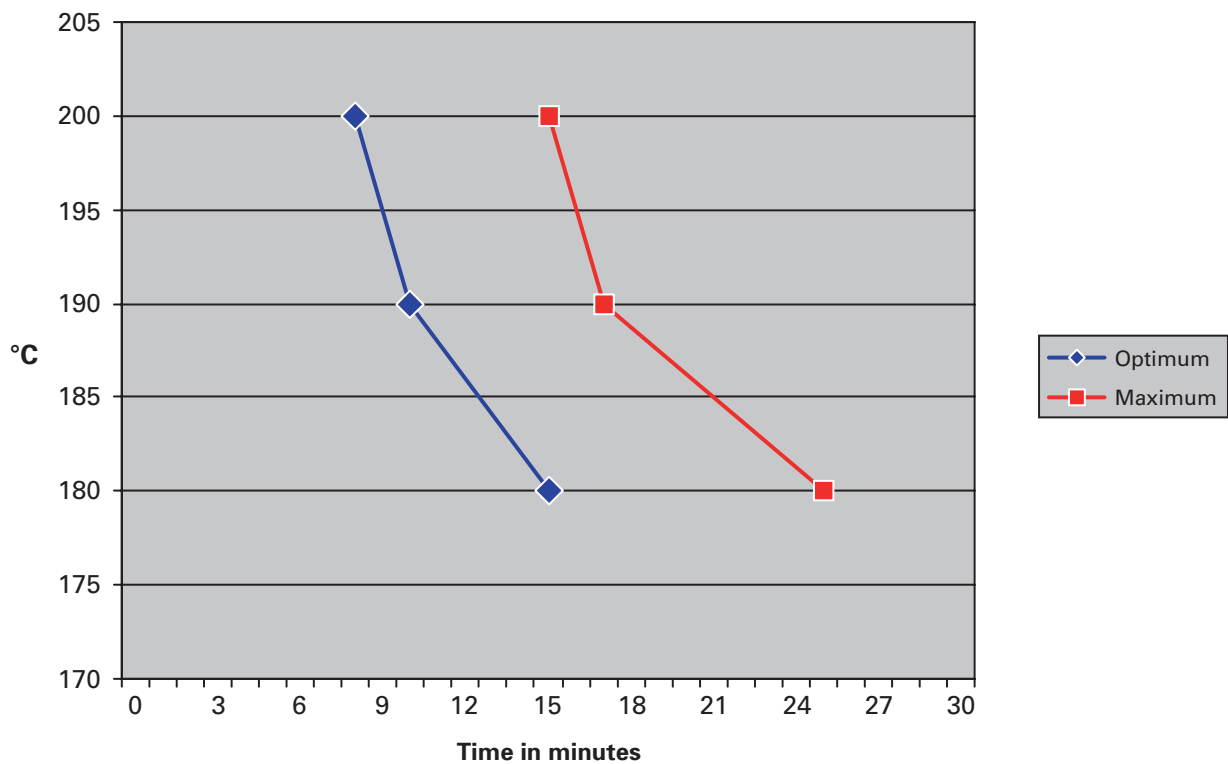
PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE30051101322	2022008393098	RAL 1013	Oyster white	30±/60°	20 kg	Germany
AE30051101522	2022008394095	RAL 1015	Light ivory	30±/60°	20 kg	Germany
AE30057703522	2022008395092	RAL 7035	Light grey	30±/60°	20 kg	Germany
AE30057704722	2022008396099	RAL 7047	Telegrey 4	30±/60°	20 kg	Germany
AE30059900122	2022008398093	RAL 9001	Cream	30±/60°	20 kg	Germany
AE30059900222	2022008397096	RAL 9002	Grey white	30±/60°	20 kg	Germany
AE30059900322	2022008542090	RAL 9003	Signal white	30±/60°	20 kg	Germany
AE30059901022	2022008392091	RAL 9010	Pure white	30±/60°	20 kg	Germany
AE30059901622	2022008399090	RAL 9016	Traffic white	30±/60°	20 kg	Germany
AE30014927622	2022009128095			30±/60°	20 kg	Germany
AE30217900620*	2021003109093	RAL 9006±	White aluminium	30±/60°	20 kg	Germany
AE30217900720*	2021004213096	RAL 9007±	Grey aluminium	30±/60°	20 kg	Germany
AE30257907322*	2022008935090	DB 701		30±/60°	20 kg	Germany
AE30257749522*	2022008934093	DB 702		30±/60°	20 kg	Germany
AE30257750122*	2022008933096	DB 703		30±/60°	20 kg	Germany
AE30257765022*	2022009095090	DB 704		30±/60°	20 kg	Germany



## The Semi-Gloss Collection Alesta®

- 190 RAL-colours **in stock**
- Excellent flow properties
- Good scratch resistance
- Excellent weather resistance
- Gloss: 70GU at 60° (±5GU)
- GSB- and Qualicoat-Approval
- Colour based on RAL 841 GL

Curing Schedule  
Alesta AP AE Semi-Gloss 70GU



## The Semi-Gloss Collection Alesta®

Description: semi gloss, smooth

GSB & Qualicoat

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE70011100020	2022009635098	RAL 1000	Green beige	70±/60°	20 kg	Germany
AE70011100120	2022009701090	RAL 1001	Beige	70±/60°	20 kg	Germany
AE70011100220	2022009636095	RAL 1002	Sand yellow	70±/60°	20 kg	Germany
AE70011100320	2022009637092	RAL 1003	Signal yellow	70±/60°	20 kg	Germany
AE70011100420	2022009702097	RAL 1004	Golden yellow	70±/60°	20 kg	Germany
AE70011100520	2022009638099	RAL 1005	Honey yellow	70±/60°	20 kg	Germany
AE70011100620	2022009703094	RAL 1006	Maize yellow	70±/60°	20 kg	Germany
AE70011100720	2022009639096	RAL 1007	Daffodil yellow	70±/60°	20 kg	Germany
AE70011101120	2022009741096	RAL 1011	Brown beige	70±/60°	20 kg	Germany
AE70011101220	2022009742093	RAL 1012	Lemon yellow	70±/60°	20 kg	Germany
AE70011101320	2022009640092	RAL 1013	Oyster white	70±/60°	20 kg	Germany
AE70011101420	2022009704091	RAL 1014	Ivory	70±/60°	20 kg	Germany
AE70011101520	2022009705098	RAL 1015	Light ivory	70±/60°	20 kg	Germany
AE70011101620	2022009641099	RAL 1016	Sulfur yellow	70±/60°	20 kg	Germany
AE70011101720	2022009706095	RAL 1017	Saffron yellow	70±/60°	20 kg	Germany
AE70011101820	2022009642096	RAL 1018	Zinc yellow	70±/60°	20 kg	Germany
AE70011101920	2022009707092	RAL 1019	Grey beige	70±/60°	20 kg	Germany
AE70011102020	2022009708099	RAL 1020	Olive yellow	70±/60°	20 kg	Germany
AE70011102120	2022009643093	RAL 1021	Colza yellow	70±/60°	20 kg	Germany
AE70011102320	2022009644090	RAL 1023	Traffic yellow	70±/60°	20 kg	Germany
AE70011102420	2022009709096	RAL 1024	Ochre yellow	70±/60°	20 kg	Germany
AE70011102720	2022009710092	RAL 1027	Curry	70±/60°	20 kg	Germany
AE70011102820	2022009711099	RAL 1028	Melon yellow	70±/60°	20 kg	Germany
AE70011103220	2022009744097	RAL 1032	Broom yellow	70±/60°	20 kg	Germany
AE70011103320	2022009712096	RAL 1033	Dahlia yellow	70±/60°	20 kg	Germany
AE70011103420	2022009745094	RAL 1034	Pastel yellow	70±/60°	20 kg	Germany
AE70011103720	2022009746091	RAL 1037	Sun yellow	70±/60°	20 kg	Germany
AE70012200020	2022009664098	RAL 2000	Yellow orange	70±/60°	20 kg	Germany
AE70012200120	2022009663091	RAL 2001	Red orange	70±/60°	20 kg	Germany
AE70012200220	2022009661097	RAL 2002	Vermillion	70±/60°	20 kg	Germany
AE70012200320	2022009662094	RAL 2003	Pastel orange	70±/60°	20 kg	Germany
AE70012200420	2022009665095	RAL 2004	Pure orange	70±/60°	20 kg	Germany
AE70012200820	2022009645097	RAL 2008	Bright red orange	70±/60°	20 kg	Germany
AE70012200920	2022009666092	RAL 2009	Traffic orange	70±/60°	20 kg	Germany
AE70012201020	2022009667099	RAL 2010	Signal orange	70±/60°	20 kg	Germany
AE70012201120	2022009646094	RAL 2011	Deep orange	70±/60°	20 kg	Germany
AE70012201220	2022009747098	RAL 2012	Salmon orange	70±/60°	20 kg	Germany
AE70013300020	2022009650091	RAL 3000	Flame red	70±/60°	20 kg	Germany
AE70013300120	2022009728097	RAL 3001	Signal red	70±/60°	15 kg	Germany

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE70013300220	2022009748095	RAL 3002	Carmine red	70±/60°	15 kg	Germany
AE70013300320	2022009714090	RAL 3003	Ruby red	70±/60°	20 kg	Germany
AE70013300420	2022009713093	RAL 3004	Purple red	70±/60°	15 kg	Germany
AE70013300520	2022009647091	RAL 3005	Wine red	70±/60°	15 kg	Germany
AE70013300720	2022009648098	RAL 3007	Black red	70±/60°	20 kg	Germany
AE70013300920	2022009649095	RAL 3009	Oxide red	70±/60°	20 kg	Germany
AE70013301120	2022009749092	RAL 3011	Brown red	70±/60°	20 kg	Germany
AE70013301220	2022009750098	RAL 3012	Beige red	70±/60°	20 kg	Germany
AE70013301320	2022009651098	RAL 3013	Tomato red	70±/60°	20 kg	Germany
AE70013301420	2022009751095	RAL 3014	Antique pink	70±/60°	20 kg	Germany
AE70013301520	2022009752092	RAL 3015	Light pink	70±/60°	20 kg	Germany
AE70013301620	2022009753099	RAL 3016	Coral red	70±/60°	20 kg	Germany
AE70013301720	2022009743090	RAL 3017	Rose	70±/60°	20 kg	Germany
AE70013301820	2022009764095	RAL 3018	Strawberry red	70±/60°	20 kg	Germany
AE70013302020	2022009654099	RAL 3020	Traffic red	70±/60°	20 kg	Germany
AE70013302220	2022009765092	RAL 3022	Salmon pink	70±/60°	20 kg	Germany
AE70013302720	2022009766099	RAL 3027	Raspberry red	70±/60°	20 kg	Germany
AE70013302820	2027011654099	RAL 3028	Pure red	70±/60°	20 kg	NL
AE70013303120	2022009767096	RAL 3031	Orient red	70±/60°	20 kg	Germany
AE70013400120	2022009768093	RAL 4001	Red lilac	70±/60°	20 kg	Germany
AE70013400220	2022009769090	RAL 4002	Red violet	70±/60°	20 kg	Germany
AE70013400320	2022009655096	RAL 4003	Heather violet	70±/60°	20 kg	Germany
AE70013400420	2022009770096	RAL 4004	Claret violet	70±/60°	20 kg	Germany
AE70013400520	2022009771093	RAL 4005	Blue lilac	70±/60°	20 kg	Germany
AE70013400620	2022009772090	RAL 4006	Traffic purple	70±/60°	20 kg	Germany
AE70013400720	2022009656093	RAL 4007	Purple violet	70±/60°	20 kg	Germany
AE70013400820	2022009773097	RAL 4008	Signal violet	70±/60°	20 kg	Germany
AE70013400920	2022009774094	RAL 4009	Pastel violet	70±/60°	20 kg	Germany
AE70013401020	2022009715097	RAL 4010	Telemagenta	70±/60°	20 kg	Germany
AE70015500020	2022009660090	RAL 5000	Violet blue	70±/60°	20 kg	Germany
AE70015500120	2022009775091	RAL 5001	Green blue	70±/60°	20 kg	Germany
AE70015500220	2022009657090	RAL 5002	Ultramarine blue	70±/60°	20 kg	Germany
AE70015500320	2022009776098	RAL 5003	Sapphire blue	70±/60°	20 kg	Germany
AE70015500420	2022009658097	RAL 5004	Black blue	70±/60°	20 kg	Germany
AE70015500520	2022009659094	RAL 5005	Signal blue	70±/60°	20 kg	Germany
AE70015500720	2022009716094	RAL 5007	Brilliant blue	70±/60°	20 kg	Germany
AE70015500820	2022009725096	RAL 5008	Grey blue	70±/60°	20 kg	Germany
AE70015500920	2022009735095	RAL 5009	Azure blue	70±/60°	20 kg	Germany
AE70015501020	2022009736092	RAL 5010	Gentian blue	70±/60°	20 kg	Germany
AE70015501120	2022009737099	RAL 5011	Steel blue	70±/60°	20 kg	Germany
AE70015501220	2022009699090	RAL 5012	Light blue	70±/60°	20 kg	Germany
AE70015501320	2022009754096	RAL 5013	Cobalt blue	70±/60°	20 kg	Germany
AE70015501420	2022009698093	RAL 5014	Pigeon blue	70±/60°	20 kg	Germany
AE70015501520	2022009755093	RAL 5015	Sky blue	70±/60°	20 kg	Germany
AE70015501720	2022009697096	RAL 5017	Traffic blue	70±/60°	20 kg	Germany
AE70015501820	2022009696099	RAL 5018	Turquoise blue	70±/60°	20 kg	Germany
AE70015501920	2022009777095	RAL 5019	Capri blue	70±/60°	20 kg	Germany
AE70015502020	2022009778092	RAL 5020	Ocean blue	70±/60°	20 kg	Germany
AE70015502120	2022009779099	RAL 5021	Water blue	70±/60°	20 kg	Germany
AE70015502220	2022009780095	RAL 5022	Night blue	70±/60°	20 kg	Germany
AE70015502320	2022009781092	RAL 5023	Distant blue	70±/60°	20 kg	Germany

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE70015502420	2022009782099	RAL 5024	Pastel blue	70±/60°	20 kg	Germany
AE70016600020	2022009695092	RAL 6000	Patina green	70±/60°	20 kg	Germany
AE70016600120	2022009783096	RAL 6001	Emerald green	70±/60°	20 kg	Germany
AE70016600220	2022009694095	RAL 6002	Leaf green	70±/60°	20 kg	Germany
AE70016600320	2022009784093	RAL 6003	Olive green	70±/60°	20 kg	Germany
AE70016600420	2022009690097	RAL 6004	Blue green	70±/60°	20 kg	Germany
AE70016600520	2022009785090	RAL 6005	Moss green	70±/60°	20 kg	Germany
AE70016600620	2022009786097	RAL 6006	Grey olive	70±/60°	20 kg	Germany
AE70016600720	2022009787094	RAL 6007	Bottle green	70±/60°	20 kg	Germany
AE70016600820	2022009788091	RAL 6008	Brown green	70±/60°	20 kg	Germany
AE70016600920	2022009693098	RAL 6009	Fir green	70±/60°	20 kg	Germany
AE70016601020	2022009692091	RAL 6010	Grass green	70±/60°	20 kg	Germany
AE70016601120	2022009738096	RAL 6011	Reseda green	70±/60°	20 kg	Germany
AE70016601220	2022009739093	RAL 6012	Black green	70±/60°	20 kg	Germany
AE70016601320	2022009740099	RAL 6013	Reed green	70±/60°	20 kg	Germany
AE70016601420	2022009688094	RAL 6014	Yellow olive	70±/60°	20 kg	Germany
AE70016601520	2022009789098	RAL 6015	Black olive	70±/60°	20 kg	Germany
AE70016601620	2022009756090	RAL 6016	Turquoise green	70±/60°	20 kg	Germany
AE70016601720	2022009757097	RAL 6017	May green	70±/60°	20 kg	Germany
AE70016601820	2022009687097	RAL 6018	Yellow green	70±/60°	20 kg	Germany
AE70016601920	2022009790094	RAL 6019	Pastel green	70±/60°	20 kg	Germany
AE70016602020	2022009791091	RAL 6020	Chrome green	70±/60°	20 kg	Germany
AE70016602120	2022009792098	RAL 6021	Pale green	70±/60°	20 kg	Germany
AE70016602220	2022009717091	RAL 6022	Olive drab	70±/60°	20 kg	Germany
AE70016602420	2022009793095	RAL 6024	Traffic green	70±/60°	20 kg	Germany
AE70016602520	2022009794092	RAL 6025	Fern green	70±/60°	20 kg	Germany
AE70016602620	2022009691094	RAL 6026	Opal green	70±/60°	20 kg	Germany
AE70016602720	2022009795099	RAL 6027	Light green	70±/60°	20 kg	Germany
AE70016602820	2022009686090	RAL 6028	Pine green	70±/60°	20 kg	Germany
AE70016602920	2022009796096	RAL 6029	Mint green	70±/60°	20 kg	Germany
AE70016603220	2022009797093	RAL 6032	Signal green	70±/60°	20 kg	Germany
AE70016603320	2022009798090	RAL 6033	Mint turquoise	70±/60°	20 kg	Germany
AE70016603420	2022009685093	RAL 6034	Pastel turquoise	70±/60°	20 kg	Germany
AE70016603720	2027011653092	RAL 6037	Pure green	70±/60°	20 kg	NL
AE70017700020	2022009684096	RAL 7000	Squirrel grey	70±/60°	20 kg	Germany
AE70017700120	2022009758094	RAL 7001	Silver grey	70±/60°	20 kg	Germany
AE70017700220	2022009759091	RAL 7002	Olive grey	70±/60°	20 kg	Germany
AE70017700320	2022009760097	RAL 7003	Moss grey	70±/60°	20 kg	Germany
AE70017700420	2022009761094	RAL 7004	Signal grey	70±/60°	20 kg	Germany
AE70017700520	2022009762091	RAL 7005	Mouse grey	70±/60°	20 kg	Germany
AE70017700620	2022009799097	RAL 7006	Beige grey	70±/60°	20 kg	Germany
AE70017700820	2022009763098	RAL 7008	Khaki grey	70±/60°	20 kg	Germany
AE70017700920	2022009800090	RAL 7009	Green grey	70±/60°	20 kg	Germany
AE70017701020	2022009801097	RAL 7010	Tarpaulin grey	70±/60°	20 kg	Germany
AE70017701120	2022009628090	RAL 7011	Iron grey	70±/60°	20 kg	Germany
AE70017701220	2022009629097	RAL 7012	Basalt grey	70±/60°	20 kg	Germany
AE70017701320	2022009720091	RAL 7013	Brown grey	70±/60°	20 kg	Germany
AE70017701520	2022009630093	RAL 7015	Slate grey	70±/60°	20 kg	Germany
AE70017701620	2022009462090	RAL 7016	Anthracite grey	70±/60°	20 kg	Germany
AE70017702120	2022009631090	RAL 7021	Black grey	70±/60°	20 kg	Germany
AE70017702220	2022009632097	RAL 7022	Umbrage grey	70±/60°	20 kg	Germany



PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE70017702320	2022009802094	RAL 7023	Concrete grey	70±/60°	20 kg	Germany
AE70017702420	2022009633094	RAL 7024	Graphite grey	70±/60°	20 kg	Germany
AE70017702620	2022009722095	RAL 7026	Granite grey	70±/60°	20 kg	Germany
AE70017703020	2022009721098	RAL 7030	Stone grey	70±/60°	20 kg	Germany
AE70017703120	2022009803091	RAL 7031	Blue grey	70±/60°	20 kg	Germany
AE70017703220	2022009804098	RAL 7032	Pebble grey	70±/60°	20 kg	Germany
AE70017703320	2022009727090	RAL 7033	Cement grey	70±/60°	20 kg	Germany
AE70017703420	2022009726093	RAL 7034	Yellow grey	70±/60°	20 kg	Germany
AE70017703520	2022009634091	RAL 7035	Light grey	70±/60°	20 kg	Germany
AE70017703620	2022009805095	RAL 7036	Platinum grey	70±/60°	20 kg	Germany
AE70017703720	2022009806092	RAL 7037	Dusty grey	70±/60°	20 kg	Germany
AE70017703820	2022009683099	RAL 7038	Agate grey	70±/60°	20 kg	Germany
AE70017703920	2022009682092	RAL 7039	Quartz grey	70±/60°	20 kg	Germany
AE70017704020	2022009678095	RAL 7040	Window grey	70±/60°	20 kg	Germany
AE70017704220	2022009700093	RAL 7042	Traffic grey A	70±/60°	20 kg	Germany
AE70017704320	2022009807099	RAL 7043	Traffic grey B	70±/60°	20 kg	Germany
AE70017704420	2022009681095	RAL 7044	Silk grey	70±/60°	20 kg	Germany
AE70017704520	2022009808096	RAL 7045	Telegrey 1	70±/60°	20 kg	Germany
AE70017704620	2022009809093	RAL 7046	Telegrey 2	70±/60°	20 kg	Germany
AE70017704720	2022009810099	RAL 7047	Telegrey 4	70±/60°	20 kg	Germany
AE70018800020	2022009811096	RAL 8000	Green brown	70±/60°	20 kg	Germany
AE70018800120	2022009677098	RAL 8001	Ochre brown	70±/60°	20 kg	Germany
AE70018800220	2022009812093	RAL 8002	Signal brown	70±/60°	20 kg	Germany
AE70018800320	2022009718098	RAL 8003	Clay brown	70±/60°	20 kg	Germany
AE70018800420	2022009676091	RAL 8004	Copper brown	70±/60°	20 kg	Germany
AE70018800720	2022009719095	RAL 8007	Fawn brown	70±/60°	20 kg	Germany
AE70018800820	2022009813090	RAL 8008	Olive brown	70±/60°	20 kg	Germany
AE70018801120	2022009675094	RAL 8011	Nut brown	70±/60°	20 kg	Germany
AE70018801220	2022009814097	RAL 8012	Red brown	70±/60°	20 kg	Germany
AE70018801420	2022009815094	RAL 8014	Sepia brown	70±/60°	20 kg	Germany
AE70018801520	2022009816091	RAL 8015	Chestnut brown	70±/60°	20 kg	Germany
AE70018801620	2022009817098	RAL 8016	Mahogany brown	70±/60°	20 kg	Germany
AE70018801720	2022009818095	RAL 8017	Chocolate brown	70±/60°	20 kg	Germany
AE70018801920	2022009671096	RAL 8019	Grey brown	70±/60°	20 kg	Germany
AE70018802220	2022009819092	RAL 8022	Black brown	70±/60°	20 kg	Germany
AE70018802320	2022009820098	RAL 8023	Orange brown	70±/60°	20 kg	Germany
AE70018802420	2022009821095	RAL 8024	Beige brown	70±/60°	20 kg	Germany
AE70018802520	2022009822092	RAL 8025	Pale brown	70±/60°	20 kg	Germany
AE70018802820	2022009674097	RAL 8028	Terra brown	70±/60°	20 kg	Germany
AE70058830122	2022007075094	RAL 8077		70±/60°	20 kg	Germany
AE70019900120	2022009652095	RAL 9001	Cream	70±/60°	20 kg	Germany
AE70019900220	2022009653092	RAL 9002	Grey white	70±/60°	20 kg	Germany
AE70019900320	2022009724099	RAL 9003	Signal white	70±/60°	20 kg	Germany
AE70014900420	2022009823099	RAL 9004	Signal black	70±/60°	20 kg	Germany
AE70014900520	2022009730090	RAL 9005	Jet black	70±/60°	20 kg	Germany
AE70019901020	2022009626096	RAL 9010	Pure white	70±/60°	20 kg	Germany
AE70014901120	2022009723092	RAL 9011	Graphite black	70±/60°	20 kg	Germany
AE70019901620	2022009461093	RAL 9016	Traffic white	70±/60°	20 kg	Germany
AE70014901720	2022009824096	RAL 9017	Traffic black	70±/60°	20 kg	Germany
AE70019901820	2022009669093	RAL 9018	Papyrus white	70±/60°	20 kg	Germany

## The Semi-Gloss Collection Alesta® Divers

Description: semi gloss, smooth, metallic

GSB & Qualicoat

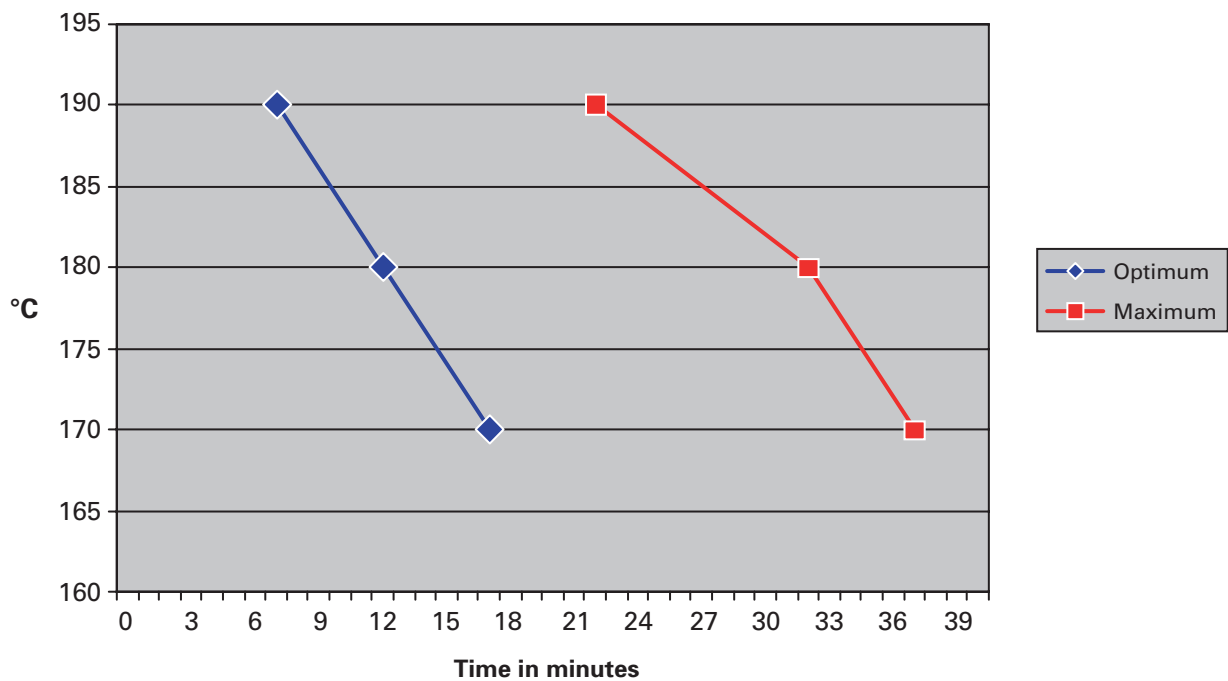
PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE70257900622	2022006230098	RAL 9006±	White aluminium	70±/60°	20 kg	Germany
AE70257900722	2022007043093	RAL 9007±	Grey aluminium	70±/60°	20 kg	Germany
AE70257930622	2022007002090	RAL 9006±	White aluminium	70±/60°	20 kg	Germany
AE70257930722	2022007010095	RAL 9007±	Grey aluminium	70±/60°	20 kg	Germany
AE70257717322	2022009848092	RAL 9006±	White aluminium	70±/60°	20 kg	Germany
AE70257717422	2022009850095	RAL 9007±	Grey aluminium	70±/60°	20 kg	Germany



## The High-Gloss Collection

- 190 RAL-colours **in stock**
- Excellent flow properties
- Good scratch resistance
- Excellent weather resistance
- Gloss: 85GU at 60° ( $\pm 5$ GU)
- GSB- and Qualicoat-Approval

Curing Schedule  
Alesta AP AE Gloss 85GU



## The High-Gloss Collection

Description: glossy, smooth

GSB & Qualicoat

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE80011100020	2021000926099	RAL 1000	Green beige	85±/60°	20 kg	Germany
AE80011100120	2021006182093	RAL 1001	Beige	85±/60°	20 kg	Germany
AE80011100220	2021000923098	RAL 1002	Sand yellow	85±/60°	20 kg	Germany
AE80011100320	2027006032093	RAL 1003	Signal yellow	85±/60°	20 kg	Germany
AE80011100420	2021006224090	RAL 1004	Golden yellow	85±/60°	20 kg	Germany
AE80011100520	2021006070093	RAL 1005	Honey yellow	85±/60°	20 kg	Germany
AE80011100620	2021006032091	RAL 1006	Maize yellow	85±/60°	20 kg	Germany
AE80011100720	2021003717090	RAL 1007	Daffodil yellow	85±/60°	15 kg	Germany
AE80011101120	2021126172097	RAL 1011	Brown beige	85±/60°	20 kg	Germany
AE80011101220	2021136173091	RAL 1012	Lemon yellow	85±/60°	20 kg	Germany
AE80011101320	2027006033090	RAL 1013	Oyster white	85±/60°	20 kg	Germany
AE80011101420	2021006232095	RAL 1014	Ivory	85±/60°	20 kg	Germany
AE80011101520	2027006034097	RAL 1015	Light ivory	85±/60°	20 kg	Germany
AE80011101620	2021006034095	RAL 1016	Sulfur yellow	85±/60°	20 kg	Germany
AE80011101720	2021006035092	RAL 1017	Saffron yellow	85±/60°	20 kg	Germany
AE80011101820	2027006035094	RAL 1018	Zinc yellow	85±/60°	20 kg	Germany
AE80011101920	2021116171093	RAL 1019	Grey beige	85±/60°	20 kg	Germany
AE80011102020	2021005556093	RAL 1020	Olive yellow	85±/60°	20 kg	Germany
AE80011102120	2027006036091	RAL 1021	Colza yellow	85±/60°	20 kg	Germany
AE80011102320	2027006037098	RAL 1023	Traffic yellow	85±/60°	20 kg	Germany
AE80011102420	2021005558097	RAL 1024	Ochre yellow	85±/60°	20 kg	Germany
AE80011102720	2021006197097	RAL 1027	Curry	85±/60°	20 kg	Germany
AE80011102820	2021006036099	RAL 1028	Melon yellow	85±/60°	15 kg	Germany
AE80011103220	2021006038093	RAL 1032	Broom yellow	85±/60°	20 kg	Germany
AE80011103320	2021006039090	RAL 1033	Dahlia yellow	85±/60°	20 kg	France
AE80011103420	2021006037096	RAL 1034	Pastel yellow	85±/60°	20 kg	Germany
AE80012200020	2021000395093	RAL 2000	Yellow orange	85±/60°	15 kg	Germany
AE80012200120	2021003779098	RAL 2001	Red orange	85±/60°	20 kg	Germany
AE80012200220	2027006038095	RAL 2002	Vermilion	85±/60°	15 kg	Germany
AE80012200320	2027006039092	RAL 2003	Pastel orange	85±/60°	20 kg	Germany
AE80012200420	2021006041093	RAL 2004	Pure orange	85±/60°	15 kg	Germany
AE80012200820	2021007698098	RAL 2008	Bright red orange	85±/60°	15 kg	Germany
AE80012200920	2021003776097	RAL 2009	Traffic orange	85±/60°	15 kg	Germany
AE80012201020	2021003782098	RAL 2010	Signal orange	85±/60°	15 kg	Germany
AE80012201120	2027006040098	RAL 2011	Deep orange	85±/60°	20 kg	Germany
AE80012201220	2021006047095	RAL 2012	Salmon orange	85±/60°	15 kg	Germany
AE80013300020	2021006048092	RAL 3000	Flame red	85±/60°	15 kg	Germany
AE80013300120	2021001548092	RAL 3001	Signal red	85±/60°	15 kg	Germany
AE80013300220	2021001550095	RAL 3002	Carmine red	85±/60°	15 kg	Germany
AE80013300320	2021006052099	RAL 3003	Ruby red	85±/60°	15 kg	Germany

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE80013300420	2021006072097	RAL 3004	Purple red	85±/60°	15 kg	Germany
AE80013300520	2027006044096	RAL 3005	Wine red	85±/60°	20 kg	Germany
AE80013300720	2021001554093	RAL 3007	Black red	85±/60°	15 kg	Germany
AE80013300920	2027006045093	RAL 3009	Oxide red	85±/60°	20 kg	Germany
AE80013301120	2021006054093	RAL 3011	Brown red	85±/60°	15 kg	Germany
AE80013301220	2021005560090	RAL 3012	Beige red	85±/60°	20 kg	Germany
AE80013301320	2021005561097	RAL 3013	Tomato red	85±/60°	20 kg	Germany
AE80013301420	2021005562094	RAL 3014	Antique pink	85±/60°	20 kg	Germany
AE80013301520	2021005559094	RAL 3015	Light pink	85±/60°	20 kg	Germany
AE80013301620	2021001543097	RAL 3016	Coral red	85±/60°	15 kg	Germany
AE80013301720	2021001556097	RAL 3017	Rose	85±/60°	15 kg	France
AE80013301820	2021006057094	RAL 3018	Strawberry red	85±/60°	20 kg	Germany
AE80013302020	2021006058091	RAL 3020	Traffic red	85±/60°	15 kg	Germany
AE80013302220	2021001559098	RAL 3022	Salmon pink	85±/60°	15 kg	Germany
AE80013302720	2021001561091	RAL 3027	Raspberry red	85±/60°	15 kg	Germany
AE80013302820	2027011652095	RAL 3028	Pure red	85±/60°	20 kg	France
AE80013303120	2021001563095	RAL 3031	Orient red	85±/60°	15 kg	Germany
AE80013400120	2021006062098	RAL 4001	Red lilac	85±/60°	20 kg	Germany
AE80013400220	2021006169094	RAL 4002	Red violet	85±/60°	20 kg	Germany
AE80013400320	2021006063095	RAL 4003	Heather violet	85±/60°	20 kg	Germany
AE80013400420	2021001570093	RAL 4004	Claret violet	85±/60°	15 kg	Germany
AE80013400520	2021006065099	RAL 4005	Blue lilac	85±/60°	20 kg	Germany
AE80013400620	2021001552099	RAL 4006	Traffic purple	85±/60°	15 kg	Germany
AE80013400720	2021001568090	RAL 4007	Purple violet	85±/60°	15 kg	Germany
AE80013400820	2021006068090	RAL 4008	Signal violet	85±/60°	20 kg	Germany
AE80013400920	2021001577092	RAL 4009	Pastel violet	85±/60°	15 kg	Germany
AE80013401020	2021006069097	RAL 4010	Telemagenta	85±/60°	15 kg	Germany
AE80015500020	2021006087091	RAL 5000	Violet blue	85±/60°	20 kg	Germany
AE80015500120	2021006088098	RAL 5001	Green blue	85±/60°	20 kg	Germany
AE80015500220	2021001227096	RAL 5002	Ultramarine blue	85±/60°	15 kg	Germany
AE80015500320	2027006050097	RAL 5003	Sapphire blue	85±/60°	20 kg	Germany
AE80015500420	2021004257090	RAL 5004	Black blue	85±/60°	15 kg	Germany
AE80015500520	2027006052091	RAL 5005	Signal blue	85±/60°	20 kg	Germany
AE80015500720	2027006053098	RAL 5007	Brilliant blue	85±/60°	20 kg	Germany
AE80015500820	2027006054095	RAL 5008	Grey blue	85±/60°	20 kg	Germany
AE80015500920	2027006055092	RAL 5009	Azure blue	85±/60°	20 kg	Germany
AE80015501020	2027006056099	RAL 5010	Gentian blue	85±/60°	20 kg	Germany
AE80015501120	2027006057096	RAL 5011	Steel blue	85±/60°	15 kg	Germany
AE80015501220	2027006058093	RAL 5012	Light blue	85±/60°	20 kg	Germany
AE80015501320	2027006059090	RAL 5013	Cobalt blue	85±/60°	20 kg	Germany
AE80015501420	2021006092095	RAL 5014	Pigeon blue	85±/60°	20 kg	Germany
AE80015501520	2027006060096	RAL 5015	Sky blue	85±/60°	20 kg	Germany
AE80015501720	2027006061093	RAL 5017	Traffic blue	85±/60°	20 kg	Germany
AE80015501820	2027006062090	RAL 5018	Turquoise blue	85±/60°	20 kg	Germany
AE80015501920	2021006093092	RAL 5019	Capri blue	85±/60°	20 kg	Germany
AE80015502020	2021006094099	RAL 5020	Ocean blue	85±/60°	20 kg	Germany
AE80015502120	2027006063097	RAL 5021	Water blue	85±/60°	20 kg	Germany
AE80015502220	2021006095096	RAL 5022	Night blue	85±/60°	20 kg	Germany
AE80015502320	2021006098097	RAL 5023	Distant blue	85±/60°	20 kg	Germany
AE80015502420	2021006099094	RAL 5024	Pastel blue	85±/60°	20 kg	Germany

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE8001660020	2021001463098	RAL 6000	Patina green	85±/60°	15 kg	Germany
AE80016600120	2021006101094	RAL 6001	Emerald green	85±/60°	20 kg	Germany
AE80016600220	2021001466099	RAL 6002	Leaf green	85±/60°	15 kg	Germany
AE80016600320	2021006103098	RAL 6003	Olive green	85±/60°	15 kg	Germany
AE80016600420	2021006104095	RAL 6004	Blue green	85±/60°	20 kg	Germany
AE80016600520	2021146179090	RAL 6005	Moss green	85±/60°	20 kg	Germany
AE80016600620	2021006105092	RAL 6006	Grey olive	85±/60°	20 kg	Germany
AE80016600720	2021004262094	RAL 6007	Bottle green	85±/60°	15 kg	Germany
AE80016600820	2021006107096	RAL 6008	Brown green	85±/60°	20 kg	Germany
AE80016600920	2027006065091	RAL 6009	Fir green	85±/60°	20 kg	Germany
AE80016601020	2021006108093	RAL 6010	Grass green	85±/60°	20 kg	Germany
AE80016601120	2027006066098	RAL 6011	Reseda green	85±/60°	20 kg	Germany
AE80016601220	2027006067095	RAL 6012	Black green	85±/60°	20 kg	Germany
AE80016601320	2021006097090	RAL 6013	Reed green	85±/60°	20 kg	Germany
AE80016601420	2021006091098	RAL 6014	Yellow olive	85±/60°	20 kg	Germany
AE80016601520	2021006112090	RAL 6015	Black olive	85±/60°	20 kg	Germany
AE80016601620	2021006113097	RAL 6016	Turquoise green	85±/60°	20 kg	Germany
AE80016601720	2021006110096	RAL 6017	May green	85±/60°	20 kg	Germany
AE80016601820	2027006068092	RAL 6018	Yellow green	85±/60°	20 kg	Germany
AE80016601920	2021006111093	RAL 6019	Pastel green	85±/60°	20 kg	Germany
AE80016602020	2021006114094	RAL 6020	Chrome green	85±/60°	20 kg	Germany
AE80016602120	2027006069099	RAL 6021	Pale green	85±/60°	20 kg	Germany
AE80016602220	2021006115091	RAL 6022	Olive drab	85±/60°	20 kg	Germany
AE80016602420	2021006116098	RAL 6024	Traffic green	85±/60°	20 kg	Germany
AE80016602520	2021006118092	RAL 6025	Fern green	85±/60°	20 kg	Germany
AE80016602620	2021006119099	RAL 6026	Opal green	85±/60°	20 kg	Germany
AE80016602720	2021006120095	RAL 6027	Light green	85±/60°	20 kg	Germany
AE80016602820	2021006121092	RAL 6028	Pine green	85±/60°	20 kg	Germany
AE80016602920	2021006122099	RAL 6029	Mint green	85±/60°	20 kg	Germany
AE80016603220	2021006142097	RAL 6032	Signal green	85±/60°	20 kg	Germany
AE80016603320	2021006140093	RAL 6033	Mint turquoise	85±/60°	20 kg	Germany
AE80016603420	2021006086094	RAL 6034	Pastel turquoise	85±/60°	20 kg	Germany
AE80016603720	2027011651098	RAL 6037	Pure green	85±/60°	20 kg	France
AE80017700020	2027006070095	RAL 7000	Squirrel grey	85±/60°	20 kg	Germany
AE80017700120	2027006071092	RAL 7001	Silver grey	85±/60°	20 kg	Germany
AE80017700220	2027006072099	RAL 7002	Olive grey	85±/60°	20 kg	Germany
AE80017700320	2021006137033	RAL 7003	Moss grey	85±/60°	20 kg	Germany
AE80017700420	2027006073096	RAL 7004	Signal grey	85±/60°	20 kg	Germany
AE80017700520	2027006074093	RAL 7005	Mouse grey	85±/60°	20 kg	Germany
AE80017700620	2021006139097	RAL 7006	Beige grey	85±/60°	20 kg	Germany
AE80017700820	2021006137093	RAL 7008	Khaki grey	85±/60°	20 kg	Germany
AE80017700920	2021006136096	RAL 7009	Green grey	85±/60°	20 kg	Germany
AE80017701020	2021006135099	RAL 7010	Tarpaulin grey	85±/60°	20 kg	Germany
AE80017701120	2027006075090	RAL 7011	Iron grey	85±/60°	20 kg	Germany
AE80017701220	2027006076097	RAL 7012	Basalt grey	85±/60°	20 kg	Germany
AE80017701320	2021006109090	RAL 7013	Brown grey	85±/60°	20 kg	Germany
AE80017701520	2027006077094	RAL 7015	Slate grey	85±/60°	20 kg	Germany
AE80017701620	2027006078091	RAL 7016	Anthracite grey	85±/60°	20 kg	Germany
AE80017702120	2027006079098	RAL 7021	Black grey	85±/60°	20 kg	Germany
AE80017702220	2027006080094	RAL 7022	Umbra grey	85±/60°	20 kg	Germany

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE80017702320	2027006081091	RAL 7023	Concrete grey	85±/60°	20 kg	Germany
AE80017702420	2027006082098	RAL 7024	Graphite grey	85±/60°	20 kg	Germany
AE80017702620	2027006083095	RAL 7026	Granite grey	85±/60°	20 kg	Germany
AE80017703020	2027006084092	RAL 7030	Stone grey	85±/60°	20 kg	Germany
AE80017703120	2027006085099	RAL 7031	Blue grey	85±/60°	20 kg	Germany
AE80017703220	2027006086096	RAL 7032	Pebble grey	85±/60°	20 kg	Germany
AE80017703320	2021006134092	RAL 7033	Cement grey	85±/60°	20 kg	Germany
AE80017703420	2021006133095	RAL 7034	Yellow grey	85±/60°	20 kg	Germany
AE80017703520	2027006087093	RAL 7035	Light grey	85±/60°	20 kg	Germany
AE80017703620	2027006088090	RAL 7036	Platinum grey	85±/60°	20 kg	Germany
AE80017703720	2027006089097	RAL 7037	Dusty grey	85±/60°	20 kg	Germany
AE80017703820	2027006090093	RAL 7038	Agate grey	85±/60°	20 kg	Germany
AE80017703920	2021006132098	RAL 7039	Quartz grey	85±/60°	20 kg	Germany
AE80017704020	2027006091090	RAL 7040	Window grey	85±/60°	20 kg	Germany
AE80017704220	2027006092097	RAL 7042	Traffic grey A	85±/60°	20 kg	Germany
AE80017704320	2027006093094	RAL 7043	Traffic grey B	85±/60°	20 kg	Germany
AE80017704420	2027006094091	RAL 7044	Silk grey	85±/60°	20 kg	Germany
AE80017704520	2027006095098	RAL 7045	Telegrey 1	85±/60°	20 kg	Germany
AE80017704620	2021006131091	RAL 7046	Telegrey 2	85±/60°	20 kg	Germany
AE80017704720	2027006096095	RAL 7047	Telegrey 4	85±/60°	20 kg	Germany
AE80018800020	2021006146095	RAL 8000	Green brown	85±/60°	20 kg	Germany
AE80018800120	2021006124093	RAL 8001	Ochre brown	85±/60°	20 kg	Germany
AE80018800220	2021006148099	RAL 8002	Signal brown	85±/60°	20 kg	Germany
AE80018800320	2021006151099	RAL 8003	Clay brown	85±/60°	20 kg	Germany
AE80018800420	2021006150092	RAL 8004	Copper brown	85±/60°	20 kg	Germany
AE80018800720	2021006149096	RAL 8007	Fawn brown	85±/60°	20 kg	Germany
AE80018800820	2021006147092	RAL 8008	Olive brown	85±/60°	20 kg	Germany
AE80018801120	2021006145098	RAL 8011	Nut brown	85±/60°	20 kg	Germany
AE80018801220	2021006144091	RAL 8012	Red brown	85±/60°	20 kg	Germany
AE80018801420	2027006097092	RAL 8014	Sepia brown	85±/60°	20 kg	Germany
AE80018801520	2021006123096	RAL 8015	Chestnut brown	85±/60°	20 kg	Germany
AE80018801620	2021006125090	RAL 8016	Mahogany brown	85±/60°	20 kg	Germany
AE80018801720	2027006098099	RAL 8017	Chocolate brown	85±/60°	20 kg	Germany
AE80018801920	2027006099096	RAL 8019	Grey brown	85±/60°	20 kg	Germany
AE80018802220	2027007000091	RAL 8022	Black brown	85±/60°	20 kg	Germany
AE80018802320	2021006126097	RAL 8023	Orange brown	85±/60°	20 kg	Germany
AE80018802420	2021006127094	RAL 8024	Beige brown	85±/60°	20 kg	Germany
AE80018802520	2021006128091	RAL 8025	Pale brown	85±/60°	20 kg	Germany
AE80018802820	2021006129098	RAL 8028	Terra brown	85±/60°	20 kg	Germany
AE80019900120	2027007002095	RAL 9001	Cream	85±/60°	20 kg	Germany
AE80019900220	2027007003092	RAL 9002	Grey white	85±/60°	20 kg	Germany
AE80019900320	2027007004099	RAL 9003	Signal white	85±/60°	20 kg	Germany
AE80014900420	2027007005096	RAL 9004	Signal black	85±/60°	20 kg	Germany
AE80014900520	2027007006093	RAL 9005	Jet black	85±/60°	20 kg	Germany
AE80019901020	2027007009094	RAL 9010	Pure white	85±/60°	20 kg	Germany
AE80014901120	2027007010090	RAL 9011	Graphite black	85±/60°	20 kg	Germany
AE80019901620	2027007011097	RAL 9016	Traffic white	85±/60°	20 kg	Germany
AE80014901720	2021006085097	RAL 9017	Traffic black	85±/60°	20 kg	Germany
AE80019901820	2021006084090	RAL 9018	Papyrus white	85±/60°	20 kg	Germany

## The High-Gloss Collection Divers

Description: glossy, smooth, \*metallic

GSB & Qualicoat

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE80019911022	2022009948099	RAL 9010	Pure white	85±/60°	20 kg	Germany
AE80019911622	2022009947092	RAL 9016	Traffic white	85±/60°	20 kg	Germany
AE80009155420	2021005315096	RAL 9016	Traffic white	85±/60°	20 kg	Germany
AE80217005025*	2021004279092	RAL 9006±	White aluminium	80±/60°	15 kg	NL
AE80217095025*	2021004280098	RAL 9007±	Grey aluminium	80±/60°	20 kg	NL
AE80157900620*	2021004915099	RAL 9006±	White aluminium	80±/60°	20 kg	Germany
AE80157900720*	2021004914092	RAL 9007±	Grey aluminium	80±/60°	20 kg	Germany





# Alesta®

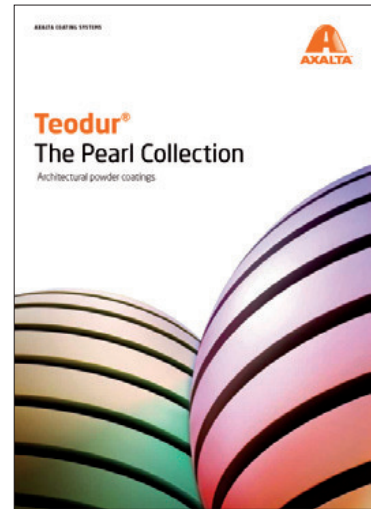
Powder Coatings

# Teodur®

Powder Coatings

## The Pearl Collection

Description: glossy, smooth, metallic  
GSB & Qualicoat



PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE80318070825	2021004295092	RAL 1035±	Pearl beige	80±/60°	20 kg	Germany
AE80311080225	2021004281095	RAL 1036±	Pearl gold	80±/60°	20 kg	Germany
AE80312080125	2021004282092	RAL 2013±	Pearl orange	80±/60°	20 kg	Germany
AE80313030425	2021004283099	RAL 3032±	Pearl ruby red	80±/60°	20 kg	NL
AE80313020325	2025004005095	RAL 3033±	Pearl pink	80±/60°	20 kg	NL
AE80315011225	2021004284096	RAL 4011±	Pearl violet	80±/60°	20 kg	NL
AE80315011125	2025004132098	RAL 4012±	Pearl blackberry	80±/60°	20 kg	Germany
AE80315051025	2021004286090	RAL 5025±	Pearl gentian blue	80±/60°	20 kg	NL
AE80315011025	2021015801091	RAL 5026±	Pearl night blue	80±/60°	20 kg	Germany
AE80316020225	2021004287097	RAL 6035±	Pearl green	80±/60°	20 kg	Germany
AE80316030525	2025004280096	RAL 6036±	Pearl opal green	80±/60°	20 kg	NL
AE80317021625	2025000948099	RAL 7048±	Pearl mouse grey	80±/60°	15 kg	Germany
AE80318010625	2021004294095	RAL 8029±	Pearl copper	80±/60°	15 kg	Germany
AE80317005525	2021004775099	RAL 9022±	Pearl light grey	80±/60°	20 kg	Germany
AE80317004925	2021005056098	RAL 9023±	Pearl dark grey	80±/60°	15 kg	Germany

Description: matt, smooth, metallic  
GSB & Qualicoat

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE20311031721	2021004193091	RAL 1035±	Pearl beige	20±/60°	15 kg	France
AE20311051921	2021000026096	RAL 1036±	Pearl gold	20±/60°	20 kg	France
AE20313087221	2021012698090	RAL 4011±	Pearl violet	20±/60°	20 kg	France
AE20317083221	2021000390098	RAL 7048±	Pearl mouse grey	20±/60°	20 kg	France
AE20317087421	2021006013090	RAL 9022±	Pearl light grey	20±/60°	20 kg	France
AE20317087521	2021000391095	RAL 9023±	Pearl dark grey	20±/60°	20 kg	France

## The Fine Textured Collection

A collection of 80 RAL-colours in fine texture available in stock.

Description: matt, fine texture

GSB & Qualicoat



PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE03051100120	2021005306094	RAL 1001	Beige	5±/60°	20 kg	Germany
AE03051101320	2021005231099	RAL 1013	Oyster white	5±/60°	20 kg	Germany
AE03051101520	2021005232096	RAL 1015	Light ivory	5±/60°	20 kg	Germany
AE03051101620	2027011632097	RAL 1016	Sulfur yellow	5±/60°	20 kg	Germany
AE03051101820	2027011766099	RAL 1018	Zinc yellow	5±/60°	20 kg	Germany
AE03051101920	2021005233093	RAL 1019	Grey beige	5±/60°	20 kg	Germany
AE03051102820	2027012240093	RAL 1028	Melon yellow	5±/60°	20 kg	Germany
AE03052200420	2027011183094	RAL 2004	Pure orange	5±/60°	20 kg	Germany
AE03053300420	2021005234090	RAL 3004	Purple red	5±/60°	20 kg	Germany
AE03053300520	2021005235097	RAL 3005	Wine red	5±/60°	20 kg	Germany
AE03053300720	2027011129092	RAL 3007	Black red	5±/60°	20 kg	Germany
AE03053302020	2027011644090	RAL 3020	Traffic red	5±/60°	20 kg	Germany
AE03053400520	2027012239097	RAL 4005	Blue lilac	5±/60°	20 kg	Germany
AE03053400620	2027011753099	RAL 4006	Traffic purple	5±/60°	20 kg	Germany
AE03053401020	2027012039093	RAL 4010	Telemagenta	5±/60°	20 kg	Germany
AE03055500220	2027010344090	RAL 5002	Ultramarine blue	5±/60°	20 kg	Germany
AE03055500320	2021005236094	RAL 5003	Sapphire blue	5±/60°	20 kg	Germany
AE03055500520	2021005237091	RAL 5005	Signal blue	5±/60°	20 kg	Germany
AE03055500820	2021005238098	RAL 5008	Grey blue	5±/60°	20 kg	Germany
AE03055501020	2021005356099	RAL 5010	Gentian blue	5±/60°	20 kg	Germany
AE03055501120	2027010010094	RAL 5011	Steel blue	5±/60°	20 kg	Germany
AE03055501420	2021005239095	RAL 5014	Pigeon blue	5±/60°	20 kg	Germany
AE03055501520	2027012238090	RAL 5015	Sky blue	5±/60°	20 kg	Germany
AE03055501820	2027012237093	RAL 5018	Turquoise blue	5±/60°	20 kg	Germany
AE03055502420	2021005240091	RAL 5024	Pastel blue	5±/60°	20 kg	Germany
AE03056600520	2021005241098	RAL 6005	Moss green	5±/60°	20 kg	Germany
AE03056600720	2021005307091	RAL 6007	Bottle green	5±/60°	20 kg	France
AE03056600920	2021005242095	RAL 6009	Fir green	5±/60°	20 kg	Germany
AE03056601220	2027010703095	RAL 6012	Black green	5±/60°	20 kg	Germany
AE03056601620	2027012236096	RAL 6016	Turquoise green	5±/60°	20 kg	Germany
AE03056601720	2021005243092	RAL 6017	May green	5±/60°	20 kg	Germany
AE03056601820	2027011733091	RAL 6018	Yellow green	5±/60°	20 kg	Germany
AE03056601920	2021005244099	RAL 6019	Pastel green	5±/60°	20 kg	Germany
AE03056602120	2021005245096	RAL 6021	Pale green	5±/60°	20 kg	Germany
AE03057700320	2027010076090	RAL 7003	Moss grey	5±/60°	20 kg	Germany
AE03057700420	2027011131095	RAL 7004	Signal grey	5±/60°	20 kg	Germany

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE03057700520	2027011333093	RAL 7005	Mouse grey	5±/60°	20 kg	Germany
AE03057700620	2027011415096	RAL 7006	Beige grey	5±/60°	20 kg	Germany
AE03057700920	2025000032095	RAL 7009	Green grey	5±/60°	20 kg	Germany
AE03057701120	2027011132092	RAL 7011	Iron grey	5±/60°	20 kg	Germany
AE03057701220	2021005246093	RAL 7012	Basalt grey	5±/60°	20 kg	Germany
AE03057701520	2021003985093	RAL 7015	Slate grey	5±/60°	20 kg	Germany
AE03057701620	2021005247090	RAL 7016	Anthracite grey	5±/60°	20 kg	Germany
AE03057702120	2021005248097	RAL 7021	Black grey	5±/60°	20 kg	Germany
AE03057702220	2027010313096	RAL 7022	Umbra grey	5±/60°	20 kg	Germany
AE03057702320	2027010179098	RAL 7023	Concrete grey	5±/60°	20 kg	Germany
AE03057702420	2021005249094	RAL 7024	Graphite grey	5±/60°	20 kg	Germany
AE03057703020	2027010948090	RAL 7030	Stone grey	5±/60°	20 kg	Germany
AE03057703120	2021005428093	RAL 7031	Blue grey	5±/60°	20 kg	Germany
AE03057703220	2027010797094	RAL 7032	Pebble grey	5±/60°	20 kg	Germany
AE03057703420	2021005250090	RAL 7034	Yellow grey	5±/60°	20 kg	Germany
AE03057703520	2021005251097	RAL 7035	Light grey	5±/60°	20 kg	Germany
AE03057703620	2027010900098	RAL 7036	Platinum grey	5±/60°	20 kg	Germany
AE03057703720	2027009913092	RAL 7037	Dusty grey	5±/60°	20 kg	Germany
AE03057703820	2021005308098	RAL 7038	Agate grey	5±/60°	20 kg	Germany
AE03057703920	2021005252094	RAL 7039	Quartz grey	5±/60°	20 kg	Germany
AE03057704020	2027011646094	RAL 7040	Window grey	5±/60°	20 kg	Germany
AE03057704220	2027010876096	RAL 7042	Traffic grey A	5±/60°	20 kg	Germany
AE03057704320	2027011040090	RAL 7043	Traffic grey B	5±/60°	20 kg	Germany
AE03057704420	2027010892096	RAL 7044	Silk grey	5±/60°	20 kg	Germany
AE03057704520	2027010884091	RAL 7045	Telegrey 1	5±/60°	20 kg	Germany
AE03057704720	2027010832092	RAL 7047	Telegrey 4	5±/60°	20 kg	Germany
AE03058801120	2021005253091	RAL 8011	Nut brown	5±/60°	20 kg	Germany
AE03058801420	2021005254098	RAL 8014	Sepia brown	5±/60°	20 kg	Germany
AE03058801520	2021005810096	RAL 8015	Chestnut brown	5±/60°	20 kg	Germany
AE03058801720	2027011130098	RAL 8017	Chocolate brown	5±/60°	20 kg	Germany
AE03058801920	2021005255095	RAL 8019	Grey brown	5±/60°	20 kg	Germany
AE03058802220	2027010077097	RAL 8022	Black brown	5±/60°	20 kg	Germany
AE03058802820	2027011128095	RAL 8028	Terra brown	5±/60°	20 kg	Germany
AE03059900120	2027010298096	RAL 9001	Cream	5±/60°	20 kg	Germany
AE03059900220	2021005299099	RAL 9002	Grey white	5±/60°	20 kg	Germany
AE03059900320	2027011329096	RAL 9003	Signal white	5±/60°	20 kg	Germany
AE03054900420	2027011890091	RAL 9004	Signal black	5±/60°	20 kg	Germany
AE03054900520	2021005256092	RAL 9005	Jet black	5±/60°	20 kg	Germany
AE03059901020	2021005259093	RAL 9010	Pure white	5±/60°	20 kg	Germany
AE03054901120	2027010883094	RAL 9011	Graphite black	5±/60°	20 kg	Germany
AE03059901620	2021005260099	RAL 9016	Traffic white	5±/60°	20 kg	Germany
AE03054901720	2027010885098	RAL 9017	Traffic black	5±/60°	20 kg	Germany

## The Fine Textured Collection Divers

Description: matt, fine texture, metallic

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PRODUCT CODE	MATERIAL CODE	COLOUR	GLOSS	UNIT	STOCK
AE03257900620	2021005257099	RAL 9006± White aluminium	5±/60°	20 kg	Germany
AE03257900720	2021005258096	RAL 9007± Grey aluminium	5±/60°	20 kg	Germany
AE03257900820	2021005441092	RAL 9008±	5±/60°	20 kg	NL
AE03157215421	2021006920091	KSFM21 (RAL 7016)	5±/60°	20 kg	Germany
AE03157212321	2021006767092	KSFM22 (RAL 7039)	5±/60°	20 kg	Germany
AE03454123021	2021006726099	KSFM110 (RAL 9004)	5±/60°	20 kg	Germany
AE03157211721	2021006753095	KSFM19 (RAL 9006±)	5±/60°	20 kg	Germany
AE03407388027	2027011398092	KSF14 (RAL 9006±)	5±/60°	20 kg	Germany
AE03157209821	2021006698099	KSFM20 (RAL 9007±)	5±/60°	20 kg	Germany
AE03407387927	2027011373099	KSF3 (RAL 9007±)	5±/60°	20 kg	Germany
AE03159200921	2021006916094	KSFM105 (RAL 9016)	5±/60°	20 kg	Germany
AE03157208221	2021006612095	KSFM14 (ca. DB 703)	5±/60°	20 kg	Germany
AE03117220921	2021007391098	DB 701	5±/60°	20 kg	Germany
AE03157219721	2021007316091	DB 702	5±/60°	15 kg	Germany
AE03257707322 (no approvals)	2022008796095	DB 703	5±/60°	20 kg	Germany

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## The Classic Collection

12 matt pearlescent greys with moderate flop for a spectacular finish.

GSB & Qualicoat

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
matt, fine texture, metallic	AE03257900620	2021005257099	Bariton 1	5±/60°	20 kg	Germany
matt, fine texture, metallic	AE03257900720	2021005258096	Bariton 2	5±/60°	20 kg	Germany
matt, smooth, metallic	AE20317062225	2025004888094	Soprano 1	20±/60°	20 kg	France
matt, smooth, metallic	AE30317063125	2025004903094	Soprano 2	30±/60°	20 kg	France
matt, smooth, metallic	AE30317063225	2025004917091	Soprano 3	30±/60°	20 kg	France
matt, smooth, metallic	AE30317063325	2021003614092	Soprano 4	30±/60°	20 kg	France
matt, smooth, metallic	AE30317063425	2025004905098	Soprano 5	30±/60°	20 kg	France
matt, smooth, metallic	AE30317004925	2025004901090	Tenor 1	30±/60°	20 kg	NL
matt, smooth, metallic	AE30317076225	2025004913093	Tenor 2	30±/60°	20 kg	France
matt, smooth, metallic	AE30317076325	2025004909096	Tenor 3	30±/60°	15 kg	France
matt, smooth, metallic	AE30317081125	2025004908099	Tenor 4	30±/60°	20 kg	France
matt, smooth, metallic	AE30217900720	2021004213096	Tenor 5	30±/60°	20 kg	Germany

## The Best of Collection

A collection of the 22 best designer colours with different textures from the Alliages and Varianges ranges.

GSB & Qualicoat



DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
matt, smooth, metallic (Qualicoat, no GSB)	AE20217068420	2021000627095	Grey 0096-B8684	27±/60°	20 kg	France
glossy, smooth, metallic	AE80157900620	2021004915099	RAL 9006 ±White Aluminium	80±/60°	20 kg	Germany
matt, smooth, metallic	AE20217168720	2021002577091	RAL 9007 ±Grey Aluminium	25±/60°	20 kg	France
glossy, smooth, metallic	AE80157900720	2021004914092	RAL 9007 ±Grey Aluminium	75±/60°	20 kg	Germany
semi gloss, smooth, speckled (Qualicoat, no GSB)	AE60417007020	2021000157097	Grey 9600-BG070	60±/60°	20 kg	France
glossy, smooth, speckled	AE80417082120	2021001756091	Grey 7832-B8821	85±/60°	20 kg	France
matt, fine texture, metallic	AE03217045120	2021000226090	Grey BG451	7±/60°	20 kg	France
matt, fine texture, metallic	AE03217045220	2021007004097	Grey BG452	8±/60°	20 kg	France
matt, smooth (Qualicoat, no GSB)	AE20008008920	2021000027093	Brown 1247	25±/60°	20 kg	France
matt, fine texture	AE03058124720	2021007740094	Brown 1247 FT	5±/60°	20 kg	France
matt, smooth, metallic (Qualicoat, no GSB)	AE20214035020	2021012697093	Manganese B2350	25±/60°	20 kg	France

## The Best of Collection

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
matt, smooth, metallic (Qualicoat, no GSB)	AE20218083720	2021001864093	Bronze B9837	25±/60°	20 kg	France
matt, fine texture, metallic	AE03217060020	2021000599095	Bronze BG600	3±/60°	15 kg	France
matt, fine texture, metallic	AE03117173520	2021004638097	January 2	4.5±/60°	20 kg	France
matt, fine texture, metallic	AE03217049320	2021000244094	January 3	6±/60°	20 kg	France
matt, fine texture, metallic	AE03217049420	2021000600098	January 4	3±/60°	20 kg	France
matt, fine texture, metallic	AE03117049620	2021000250095	January 6	4.5±/60°	20 kg	France
matt, fine texture, metallic	AE03418017920	2021000041099	January 9	4±/60°	20 kg	France
semi gloss, smooth, metallic (Qualicoat, no GSB)	AE50107050420	2021000254093	February 4	50±/60°	15 kg	France
matt, fine texture, metallic	AE03217050520	2021000256097	February 5	5±/60°	20 kg	France
matt, fine texture, metallic	AE03217050620	2021000257094	February 6	7±/60°	20 kg	France
matt, fine texture, metallic	AE03117008820	2021001887092	February 8	4.5±/60°	15 kg	France

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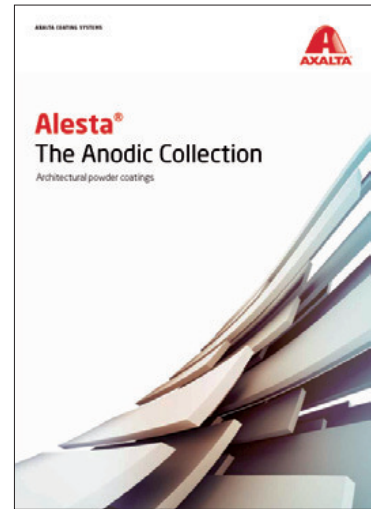
Powder Coatings

## The Anodic Collection

The perfect anodised finish with all the benefits of a powder coating in a comprehensive range of colours.

Description: matt, smooth, metallic

GSB & Qualicoat



PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE20107000120	2021005973098	Anodic Natura	20±/60°	15 kg	Germany
AE20108000320	2021005992099	Anodic Bronze	20±/60°	15 kg	France
AE20108000420	2021005994093	Anodic Brown	20±/60°	15 kg	France
AE20101000220	2021005990095	Anodic Champagne	20±/60°	15 kg	France
AE20105000520	2021005996097	Anodic Sapphire	20±/60°	15 kg	France
AE20106000620	2021005998091	Anodic Malachite	20±/60°	15 kg	France
AE20104000720	2021006311097	Anodic Black	20±/60°	15 kg	France

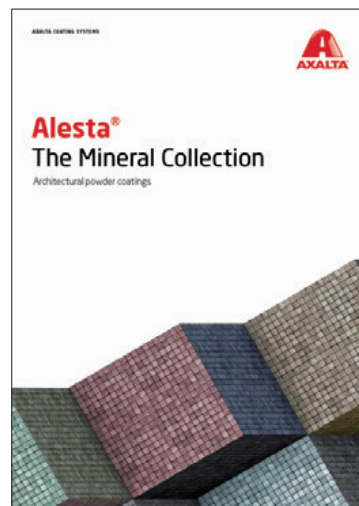


## The Mineral Collection

Fine textured finishes in 15 colours that hide substrate imperfections and improve scratch resistance.

Description: matt, fine texture, metallic

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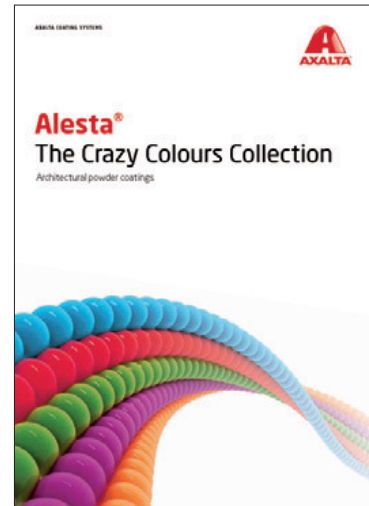
PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE03418112320	2021000875090	Oxide 1	5±/60°	20 kg	France
AE03418112420	2021000876097	Oxide 2	5±/60°	20 kg	France
AE03218112520	2021000873096	Oxide 3	5±/60°	20 kg	France
AE03218112620	2021000874093	Oxide 5	5±/60°	20 kg	France
AE03411122820	2021015250097	Quartz 1	5±/60°	20 kg	Germany
AE03411122920	2021015251094	Quartz 2	5±/60°	20 kg	Germany
AE03215113820	2021000679094	Azurite 1	5±/60°	20 kg	France
AE03217131820	2021000682094	Azurite 2	5±/60°	20 kg	France
AE03215114020	2021000681097	Azurite 3	5±/60°	20 kg	France
AE03215113920	2021000680090	Azurite 4	5±/60°	20 kg	France
AE03216117320	2021000686092	Emerald 1	5±/60°	20 kg	France
AE03216116920	2021000684098	Emerald 3	5±/60°	20 kg	France
AE03216117020	2021000685095	Emerald 4	5±/60°	20 kg	France
AE03213111120	2021000687099	Amethyst 1	5±/60°	20 kg	France
AE03213111220	2021000688096	Amethyst 2	5±/60°	20 kg	France

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## The Crazy Colours Collection

With eye-catching finishes, this small collection is sure to stand out. Available in matt, semi-gloss, gloss and fine textures and is suitable for both interior and exterior applications. Decorative colours combined with excellent UV resistance and good mechanical properties.

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*Matt, smooth*

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE30011101620	2025004725092	RAL 1016	Sulfur yellow	30±/60°	20 kg	Germany
AE30011101820	2025015021091	RAL 1018	Zinc yellow	30±/60°	20 kg	Germany
AE30011102820	2025015025099	RAL 1028	Melon yellow	30±/60°	20 kg	Germany
AE30012200420	2022005934096	RAL 2004	Pure orange	30±/60°	20 kg	Germany
AE30013302020	2021004761092	RAL 3020	Traffic red	30±/60°	20 kg	Germany
AE30013400520	2025015047091	RAL 4005	Blue lilac	30±/60°	20 kg	Germany
AE300C3400620	2023003204099	RAL 4006	Traffic purple	30±/60°	20 kg	Germany
AE30013401020	2027011992092	RAL 4010	Telemagenta	30±/60°	20 kg	NL
AE30015501520	2025000207097	RAL 5015	Sky blue	30±/60°	20 kg	Germany
AE30015501820	2025000202092	RAL 5018	Turquoise blue	30±/60°	20 kg	Germany
AE30016601620	2025013477098	RAL 6016	Turquoise green	30±/60°	20 kg	Germany
AE300C6601820	2023003221096	RAL 6018	Yellow green	30±/60°	20 kg	Germany

*Semi gloss, smooth*

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE70011101620	2022009641099	RAL 1016	Sulfur yellow	70±/60°	20 kg	Germany
AE70011101820	2022009642096	RAL 1018	Zinc yellow	70±/60°	20 kg	Germany
AE70011102820	2022009711099	RAL 1028	Melon yellow	70±/60°	20 kg	Germany
AE70012200420	2022009665095	RAL 2004	Pure orange	70±/60°	20 kg	Germany
AE70013302020	2022009654099	RAL 3020	Traffic red	70±/60°	20 kg	Germany
AE70013400520	2022009771093	RAL 4005	Blue lilac	70±/60°	20 kg	Germany
AE70013400620	2022009772090	RAL 4006	Traffic purple	70±/60°	20 kg	Germany
AE70013401020	2022009715097	RAL 4010	Telemagenta	70±/60°	20 kg	Germany
AE70015501520	2022009755093	RAL 5015	Sky blue	70±/60°	20 kg	Germany
AE70015501820	2022009696099	RAL 5018	Turquoise blue	70±/60°	20 kg	Germany
AE70016601620	2022009756090	RAL 6016	Turquoise green	70±/60°	20 kg	Germany
AE70016601820	2022009687097	RAL 6018	Yellow green	70±/60°	20 kg	Germany

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## The Crazy Colours Collection

*Glossy, smooth*

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE80011101620	2021006034095	RAL 1016	Sulfur yellow	80±/60°	20 kg	Germany
AE80011101820	2027006035094	RAL 1018	Zinc yellow	80±/60°	20 kg	Germany
AE80011102820	2021006036099	RAL 1028	Melon yellow	80±/60°	15 kg	Germany
AE80012200420	2021006041093	RAL 2004	Pure orange	80±/60°	15 kg	Germany
AE80013302020	2021006058091	RAL 3020	Traffic red	80±/60°	15 kg	Germany
AE80013400520	2021006065099	RAL 4005	Blue lilac	80±/60°	20 kg	Germany
AE80013400620	2021001552099	RAL 4006	Traffic purple	80±/60°	15 kg	Germany
AE80013401020	2021006069097	RAL 4010	Telemagenta	80±/60°	15 kg	Germany
AE80015501520	2027006060096	RAL 5015	Sky blue	80±/60°	20 kg	Germany
AE80015501820	2027006062090	RAL 5018	Turquoise blue	80±/60°	20 kg	Germany
AE80016601620	2021006113097	RAL 6016	Turquoise green	80±/60°	20 kg	Germany
AE80016601820	2027006068092	RAL 6018	Yellow green	80±/60°	20 kg	Germany

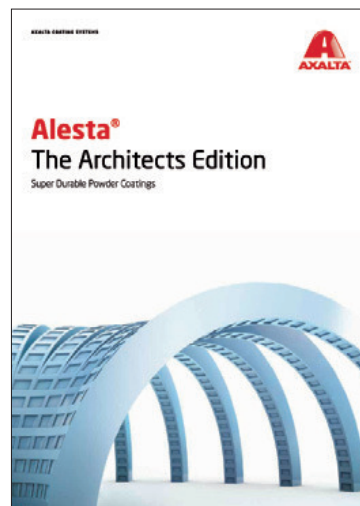
*Matt, fine texture*

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
AE03051101620	2027011632097	RAL 1016	Sulfur yellow	5±/60°	20 kg	Germany
AE03051101820	2027011766099	RAL 1018	Zinc yellow	5±/60°	20 kg	Germany
AE03051102820	2027012240093	RAL 1028	Melon yellow	5±/60°	20 kg	Germany
AE03052200420	2027011183094	RAL 2004	Pure orange	5±/60°	20 kg	Germany
AE03053302020	2027011644090	RAL 3020	Traffic red	5±/60°	20 kg	Germany
AE03053400520	2027012239097	RAL 4005	Blue lilac	5±/60°	20 kg	Germany
AE03053400620	2027011753099	RAL 4006	Traffic purple	5±/60°	20 kg	Germany
AE03053401020	2027012039093	RAL 4010	Telemagenta	5±/60°	20 kg	Germany
AE03055501520	2027012238090	RAL 5015	Sky blue	5±/60°	20 kg	Germany
AE03055501820	2027012237093	RAL 5018	Turquoise blue	5±/60°	20 kg	Germany
AE03056601620	2027012236096	RAL 6016	Turquoise green	5±/60°	20 kg	Germany
AE03056601820	2027011733091	RAL 6018	Yellow green	5±/60°	20 kg	Germany

## The Architects Edition

The Architects Edition excels in fulfilling creative requirements and functional demands at the highest level.

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*Matt, fine texture, metallic*

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
SD031C1101520	2021007747093	RAL 1015	Light ivory	5±/60°	20 kg	France
SD031C3300520	2021007748090	RAL 3005	Wine red	5±/60°	20 kg	France
SD031C5501420	2021007749097	RAL 5014	Pigeon blue	5±/60°	20 kg	France
SD031C6602120	2021007750093	RAL 6021	Pale green	5±/60°	20 kg	France
SD031C7701620	2021007751090	RAL 7016	Anthracite grey	5±/60°	20 kg	France
SD031C7702220	2021007754091	RAL 7022	Umbra grey	5±/60°	20 kg	France
SD031C7703920	2021007752097	RAL 7039	Quartz grey	5±/60°	20 kg	France
SD031C8801920	2021007753094	RAL 8019	Grey brown	5±/60°	20 kg	France
SD031C4900520	2021007755098	RAL 9005	Jet black	5±/60°	20 kg	France
SD031C7900620	2021007756095	RAL 9006±	White aluminium	5±/60°	15 kg	France
SD031C7900720	2021007757092	RAL 9007±	Grey aluminium	5±/60°	20 kg	France
SD031C9901020	2021007758099	RAL 9010	Pure white	5±/60°	20 kg	France

*Matt, smooth, metallic*

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
SD301C7900620	2021007759096	RAL 9006±	White aluminium	30±/60°	20 kg	France
SD301C7900720	2021007760092	RAL 9007±	Grey aluminium	30±/60°	20 kg	France

*Glossy, smooth, metallic*

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
SD801C7900620	2021007761099	RAL 9006±	White aluminium	80±/60°	15 kg	France
SD801C7900720	2021007762096	RAL 9007±	Grey aluminium	80±/60°	15 kg	France



## The Black & White Collection

A black-white collection of indoor and outdoor qualities with different surfaces and effects.

### EP for indoor use

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	STOCK
matt, smooth	EP10009901020	2021006020098	RAL 9010	Pure white	10±/60°	France
glossy, smooth	EP90019901020	2021002613096	RAL 9010	Pure white	90±/60°	Germany
leatherette	EP35019901020	2021011591095	RAL 9010	Pure white		France
matt, smooth	EP30019901620	2027000571093	RAL 9016	Traffic white	30±/60°	Germany
matt, fine texture	EP03019901620	2027006001099	RAL 9016	Traffic white	5±/60°	Sweden
semi gloss, smooth	EP60019901620	2027005995092	RAL 9016	Traffic white	60±/60°	Germany
matt, smooth	EP30014900520	2024012016093	RAL 9005	Jet black	30±/60°	Germany
semi gloss, smooth	EP60014900520	2021000487095	RAL 9005	Jet black	60±/60°	France
glossy, smooth	EP90014900520	2021002735095	RAL 9005	Jet black	90±/60°	Germany
matt, fine texture	EP03014900520	2027000183098	RAL 9005	Jet black	5±/60°	Sweden
leatherette	EP35014900520	2021000481093	RAL 9005	Jet black		France
glossy, smooth, metallic	EP90204020720	2021000504099		Motivation 2	90±/60°	France

### IP for Industrial use

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	STOCK
matt, smooth	IE30019901020	2021007238096	RAL 9010	Pure white	30±/60°	France
glossy, smooth	IE80019901020	2021012127095	RAL 9010	Pure white	80±/60°	Germany
semi gloss, smooth	IE70029901620	2025000582095	RAL 9016	Traffic white	70±/60°	France
matt, fine texture	IE03019901620	2021006542095	RAL 9016	Traffic white	5±/60°	NL
leatherette	IE05009900320	2021003527095	RAL 9003	Signal white		France
matt, smooth	IE10004900520	2023001372097	RAL 9005	Jet black	10±/60°	UK
matt, smooth	IE30014900520	2021000518096	RAL 9005	Jet black	30±/60°	France
semi gloss, smooth	IE70024900520	2025000576094	RAL 9005	Jet black	70±/60°	Germany
glossy, smooth	IE80014900520	2021015012091	RAL 9005	Jet black	80±/60°	Germany
fine texture, matt	IE03014900520	2021007228097	RAL 9005	Jet black	5±/60°	Germany
leatherette	IE05014900520	2021000787096	RAL 9005	Jet black		France
leatherette, metallic	IE05214027520	2021000515095		Black Antique		France

## The Black & White Collection

### AP for Architectural use

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	STOCK
matt, smooth	AE300C9900320	2023003233099	RAL 9003	Signal white	30±/60°	Germany
semi gloss, smooth	AE70019901020	2022009626096	RAL 9010	Pure white	70±/60°	Germany
glossy, smooth	AE80019901620	2027007011097	RAL 9016	Traffic white	85±/60°	Germany
matt, fine texture	AE03059901620	2021005260099	RAL 9016	Traffic white	5±/60°	Germany
glossy, smooth, metallic	AE80217050320	2021000253096		White Pearl	80±/60°	Germany
matt, smooth	AE30014900520	2025004986097	RAL 9005	Jet black	30±/60°	Germany
semi gloss, smooth	AE70014900520	2022009730090	RAL 9005	Jet black	70±/60°	Germany
glossy, smooth	AE80014900520	2027007006093	RAL 9005	Jet black	85±/60°	Germany
matt, fine texture	AE03054900520	2021005256092	RAL 9005	Jet black	5±/60°	Germany
matt, smooth, metallic	AE20104000720	2021006311097		Anodic Black	20±/60°	France



AXALTA COATING SYSTEMS

**Alesta**<sup>®</sup>  
Powder Coatings

**Teodur**<sup>®</sup>  
Powder Coatings



# Industrial Powder Coatings





## The Inside Collection

Thanks to their excellent decorative appearance together with high mechanical, chemical and anticorrosive properties, these powder coatings are used for the decoration and coatings of pieces dedicated only to indoor use.

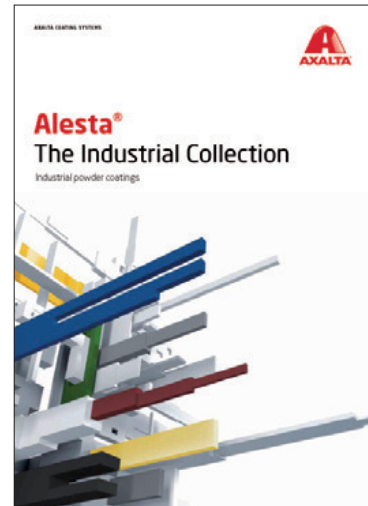


DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
glossy, smooth, metallic	EP90207016021	2021002077096	Elegance 1	90±/60°	20 kg	FR
matt, leatherette	EP25017035021	2021002091092	Elegance 2		20 kg	FR
glossy, smooth, metallic	EP80207020021	2021006238097	Elegance 4	90±/60°	20 kg	FR
matt, fine texture, metallic	EP03207038121	2021007207092	Elegance 5	5±/60°	20 kg	FR
matt, smooth, metallic	EP20207068421	2021002119093	Elegance 6	20±/60°	20 kg	FR
semi gloss, smooth, metallic	EP60207141321	2021002532090	Elegance 7	60±/60°	20 kg	FR
glossy, smooth, metallic	EP90107210121	2021006706091	Elegance 8		15 kg	FR
matt, smooth, metallic	EP00200048621	2021000448096	Elegance 9		15 kg	FR
matt, smooth, metallic	EP00200067421	2021003652094	Elegance 10		15 kg	FR
semi gloss, smooth, metallic	EP00200078121	2021002314092	Elegance 11		15 kg	FR
glossy, smooth, metallic	EP00210077921	2021002181090	Elegance 12		15 kg	FR
glossy, smooth	EP90011054721	2021007453093	Energy 1	90±/60°	20 kg	FR
glossy, smooth	EP90012059821	2021001834096	Energy 3	90±/60°	20 kg	FR
glossy, smooth	EE80008014521	2021002858091	Energy 4	80±/60°	15 kg	FR
glossy, smooth	EE90015066021	2021002846098	Energy 6	90±/60°	20 kg	FR
glossy, smooth	EP80014020721	2021005553092	Eternity 1	80±/60°	20 kg	FR
matt, smooth	EE20014026421	2021006218099	Eternity 2	20±/60°	20 kg	FR
matt, fine texture	EE03014022221	2021012141091	Eternity 3	5±/60°	20 kg	FR
matt, smooth	EE00014021421	2021000692093	Eternity 4		20 kg	FR
glossy, leatherette	EP25014028021	2021012061092	Eternity 5		20 kg	FR
matt, smooth	EP20013122521	2021002629097	Fusion 1	20±/60°	20 kg	FR
matt, smooth	EP20016129521	2021002607095	Fusion 3	20±/60°	20 kg	FR
glossy, smooth	EP90011002621	2021002139091	Fusion 6	90±/60°	20 kg	FR
glossy, leatherette	EP25018022821	2021002158092	Luxe 1		20 kg	FR
matt, fine texture	EP03018007421	2021000707094	Luxe 3	5±/60°	20 kg	FR
matt, fine texture	EP03007068621	2024012003093	Luxe 4	5±/60°	20 kg	FR
glossy, smooth, metallic	EP80217030221	2021006251096	Motivation 1	80±/60°	20 kg	FR
glossy, smooth, metallic	EP90204020720	2021000504099	Motivation 2	90±/60°	20 kg	FR
matt, fine texture, metallic	EP03205050721	2021001879097	Motivation 3	5±/60°	20 kg	FR
semi gloss, smooth, metallic	EP70217083121	2021002208094	Motivation 4	70±/60°	15 kg	FR

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
glossy, smooth	EP90019048121	2021002640092	Neutrality 2	90±/60°	20 kg	FR
glossy, smooth	EP90019043821	2021005284095	Neutrality 3	90±/60°	20 kg	FR
matt, smooth	EP20019017021	2021000460098	Neutrality 4	20±/60°	20 kg	FR
glossy, smooth	EP90011026621	2021007452096	Neutrality 5	90±/60°	20 kg	FR
glossy, leatherette, metallic, speckled	EP05204034521	2021002758094	Rustic 1		20 kg	FR
glossy, leatherette, metallic, speckled	EP02217008921	2021002064096	Rustic 2		15 kg	FR
glossy, leatherette, metallic, speckled	EP05229034421	2021007211099	Rustic 5		20 kg	FR

## The Industrial Collection

Different finishes and a range of colours suited to industrial design, designed to help high surface defects and provide improved scratch resistance.



DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
matt, fine texture, metallic	IE03217040121	2021000217098	90.006 Grey	5±/60°	20 kg	France
glossy, leatherette, metallic	IE45017094421	2021003270090	90.007 Grey Antique		20 kg	France
glossy, smooth, metallic	IE80217001021	2024012006094	90.022 Grey	80±/60°	20 kg	France
matt, leatherette, metallic, speckled	IE05214027520	2021000515095	Black Antique		15 kg	France
matt, leatherette	IE05014900520	2021000787096	Black		20 kg	France
matt, smooth	IE10016020721	2021000796098	Otan Green	10±/60°	20 kg	France
semi gloss, smooth, metallic	IE60207081021	2021000524097	Platinum Grey	60±/60°	15 kg	France
glossy, leatherette	IE35017003821	2021000522093	RAL 7032 Pebble grey		20 kg	France
glossy, leatherette	IE05017011021	2021000512094	RAL 7035 Light grey		20 kg	France
matt, smooth	IE30014900520	2021000518096	RAL 9005 Jet black	30±/60°	20 kg	France
matt, smooth	IE30019901020	2021007238096	RAL 9010 Pure white	30±/60°	20 kg	France
glossy, leatherette	IE05019027121	2021003515092	RAL 9010 Pure white		20 kg	France
glossy, smooth	IE80019014221	2021003509091	Snow White	80±/60°	20 kg	France
glossy, smooth, metallic	IE80208092027	2027012075091	Brown	80±/60°	20 kg	France
matt, fine texture, metallic	IE03204058927	2027011461093	Black	5±/60°	20 kg	France
glossy, smooth	IE90010000120	2027011718098	Clearcoat	90±/60°	15 kg	France
matt, smooth, metallic	IE00110733227	2027003250094	Ikea No. 4	5±/60°	20 kg	France
matt, smooth, metallic	IE30107061825	2025002001099	Grey Anodic No. 2	30±/60°	20 kg	France

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
glossy, smooth, metallic	IE80115143221	2021006962091	Blue	80±/60°	15 kg	France
semi gloss, smooth, metallic	IF70107212821	2021006791097	Champagner	70±/60°	20 kg	France
glossy, leatherette	IE05011006421	2021000509094	RAL 1015 Light ivory		20 kg	France
glossy, leatherette	IE05019018621	2021003511094	RAL 9016 Traffic white		20 kg	France
semi gloss, smooth, metallic	IF60217059821	2021001018090	90.006 Grey	65±/60°	20 kg	France
leatherette, metallic	IE35214120421	2021005870090	Black Copper		20 kg	France

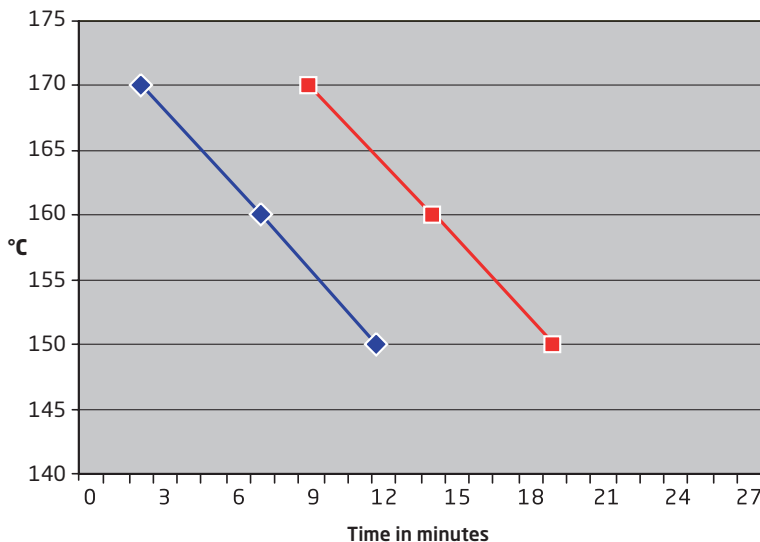
## Anti-Gassing Low Bake

Powder coating with low curing temperature.  
This environment-friendly, high quality products offer cost savings and increased productivity.

Description: semi gloss, smooth

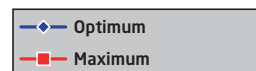
PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
IE70021101320	2025000528093	RAL 1013	Oyster white	70±/60°	20 kg	France
IE70021101520	2025000538092	RAL 1015	Light ivory	70±/60°	20 kg	France
IE70021101820	2025000591097	RAL 1018	Zinc yellow	70±/60°	20 kg	France
IE70021102320	2025000599093	RAL 1023	Traffic yellow	70±/60°	20 kg	France
IE70023300020	2025000578098	RAL 3000	Flame red	70±/60°	20 kg	France
IE70023300420	2025000545090	RAL 3004	Purple red	70±/60°	20 kg	France
IE70023302020	2025000539099	RAL 3020	Traffic red	70±/60°	20 kg	France
IE70025500420	2025000534094	RAL 5004	Black blue	70±/60°	20 kg	France
IE70025501020	2025000595095	RAL 5010	Gentian blue	70±/60°	20 kg	France
IE70025501120	2022009883093	RAL 5011	Steel blue	70±/60°	20 kg	France
IE70025501320	2025000540095	RAL 5013	Cobalt blue	70±/60°	20 kg	France
IE70025501420	2025000553095	RAL 5014	Pigeon blue	70±/60°	20 kg	France
IE70025501520	2025000588097	RAL 5015	Sky blue	70±/60°	20 kg	France
IE70025501720	2025000544093	RAL 5017	Traffic blue	70±/60°	20 kg	France
IE70026600520	2025000575097	RAL 6005	Moss green	70±/60°	20 kg	France
IE70026600920	2025000577091	RAL 6009	Fir green	70±/60°	20 kg	Germany
IE70026601220	2025000550094	RAL 6012	Black green	70±/60°	20 kg	France

**Curing Schedule**  
**Alesta® Anti-Gassing Low Bake**



**For best results in the blanching test:**

Object temperature	Time
190° C	7'-14'
180° C	12'-19'



PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
IE70027700120	2025000543096	RAL 7001	Silver grey	70±/60°	20 kg	France
IE70027700520	2025000552098	RAL 7005	Mouse grey	70±/60°	20 kg	France
IE70027700620	2025000530096	RAL 7006	Beige grey	70±/60°	20 kg	France
IE70027701020	2025000537095	RAL 7010	Tarpaulin grey	70±/60°	20 kg	France
IE70027701220	2025000529090	RAL 7012	Basalt grey	70±/60°	20 kg	France
IE70027701520	2025000602090	RAL 7015	Slate grey	70±/60°	20 kg	France
IE70027701620	2025000579095	RAL 7016	Anthracite grey	70±/60°	20 kg	France
IE70027702120	2025000311091	RAL 7021	Black grey	70±/60°	20 kg	Germany
IE70027702220	2025000312098	RAL 7022	Umbr grey	70±/60°	20 kg	France
IE70027702420	2025000593091	RAL 7024	Graphite grey	70±/60°	20 kg	France
IE70027703020	2025000587090	RAL 7030	Stone grey	70±/60°	20 kg	France
IE70027703120	2025000548091	RAL 7031	Blue grey	70±/60°	20 kg	France
IE70027703220	2025000531093	RAL 7032	Pebble grey	70±/60°	20 kg	France
IE70027703520	2025000594098	RAL 7035	Light grey	70±/60°	20 kg	France
IE70027703620	2025000601093	RAL 7036	Platinum grey	70±/60°	20 kg	France
IE70027703720	2025000532090	RAL 7037	Dusty grey	70±/60°	20 kg	France
IE70027703820	2025000533097	RAL 7038	Agate grey	70±/60°	20 kg	France
IE70027703920	2025000596092	RAL 7039	Quartz grey	70±/60°	20 kg	France
IE70027704320	2025000604094	RAL 7043	Traffic grey B	70±/60°	20 kg	France
IE70027704720	2025000549098	RAL 7047	Telegrey 4	70±/60°	20 kg	France
IE70028801920	2025000542099	RAL 8019	Grey brown	70±/60°	20 kg	France
IE70029900120	2025000527096	RAL 9001	Cream	70±/60°	20 kg	France
IE70029900220	2025000598096	RAL 9002	Grey white	70±/60°	20 kg	France
IE70024900420	2025000541092	RAL 9004	Signal black	70±/60°	20 kg	France
IE70024900520	2025000576094	RAL 9005	Jet black	70±/60°	20 kg	Germany
IE70127900620	2025000309098	RAL 9006 ±	White aluminium	70±/60°	20 kg	France
IE70127900720	2025000590090	RAL 9007 ±	Grey aluminium	70±/60°	20 kg	France
IE70029901020	2025000581098	RAL 9010	Pure white	70±/60°	20 kg	France
IE70029901620	2025000582095	RAL 9016	Traffic white	70±/60°	20 kg	France

## Industrial High Gloss

Description: glossy, smooth

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
IE80011100120	2021005554099	RAL 1001	Beige	80±/60°	20 kg	France
IE80011100320	2021003655095	RAL 1003	Signal yellow	80±/60°	20 kg	Germany
IE80011101320	2021000531095	RAL 1013	Oyster white	80±/60°	20 kg	France
IE80011101520	2021001796097	RAL 1015	Light ivory	80±/60°	20 kg	Germany
IE80011101820	2021000811098	RAL 1018	Zinc yellow	80±/60°	20 kg	Germany
IE80011102320	2023012003096	RAL 1023	Traffic yellow	80±/60°	20 kg	Germany
IE80012200220	2021000814099	RAL 2002	Vermilion	80±/60°	20 kg	France
IE80013300020	2021012708096	RAL 3000	Flame red	80±/60°	20 kg	Germany
IE80013300220	2021000533099	RAL 3002	Carmine red	80±/60°	20 kg	Germany
IE80013300420	2021000534096	RAL 3004	Purple red	80±/60°	20 kg	France
IE80013302020	2021000817090	RAL 3020	Traffic red	80±/60°	20 kg	Germany
IE80015500220	2022012034093	RAL 5002	Ultramarine blue	80±/60°	20 kg	Germany
IE80015500320	2022012006090	RAL 5003	Sapphire blue	80±/60°	20 kg	Germany
IE80015500520	2021012709093	RAL 5005	Signal blue	80±/60°	20 kg	Germany
IE80015501020	2021000819094	RAL 5010	Gentian blue	80±/60°	20 kg	Germany
IE80015501120	2022012007097	RAL 5011	Steel blue	80±/60°	20 kg	Germany
IE80015501220	2021003798099	RAL 5012	Light blue	80±/60°	20 kg	Germany
IE80015501520	2021001088093	RAL 5015	Sky blue	80±/60°	20 kg	Germany
IE80015501720	2021000822094	RAL 5017	Traffic blue	80±/60°	20 kg	France
IE80016600520	2021001488091	RAL 6005	Moss green	80±/60°	20 kg	Germany
IE80016600920	2021000541094	RAL 6009	Fir green	80±/60°	20 kg	France
IE80016601620	2021006229095	RAL 6016	Turquoise green	80±/60°	20 kg	France
IE80016601820	2021011582093	RAL 6018	Yellow green	80±/60°	20 kg	France
IE80017700120	2021000549090	RAL 7001	Silver grey	80±/60°	20 kg	Germany
IE80017701120	2021000544095	RAL 7011	Iron grey	80±/60°	20 kg	France
IE80017701220	2021011584097	RAL 7012	Basalt grey	80±/60°	20 kg	France
IE80017701520	2021004033090	RAL 7015	Slate grey	80±/60°	20 kg	France
IE80017701620	2021000548093	RAL 7016	Anthracite grey	80±/60°	20 kg	Germany
IE80017702120	2021000545092	RAL 7021	Black grey	80±/60°	20 kg	Germany
IE80017702220	2021004029093	RAL 7022	Umbra grey	80±/60°	20 kg	France
IE80017702420	2021000955099	RAL 7024	Graphite grey	80±/60°	20 kg	Germany
IE80017703020	2021005552095	RAL 7030	Stone grey	80±/60°	20 kg	Germany
IE80017703120	2021000547096	RAL 7031	Blue grey	80±/60°	20 kg	Germany

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
IE80017703220	2021000546099	RAL 7032	Pebble grey	80±/60°	20 kg	Germany
IE80017703520	2021011583090	RAL 7035	Light grey	80±/60°	20 kg	Germany
IE80017703720	2021004010091	RAL 7037	Dusty grey	80±/60°	20 kg	Germany
IE80017704020	2021006230091	RAL 7040	Window grey	80±/60°	20 kg	France
IE80017704320	2021004031096	RAL 7043	Traffic grey B	80±/60°	20 kg	France
IE80018801720	2021000550096	RAL 8017	Chocolate brown	80±/60°	20 kg	Germany
IE80019900120	2021003521093	RAL 9001	Cream	80±/60°	20 kg	Germany
IE80019900220	2021003524094	RAL 9002	Grey white	80±/60°	20 kg	Germany
IE80019900320	2021003526098	RAL 9003	Signal white	80±/60°	20 kg	Germany
IE80014900520	2021015012091	RAL 9005	Jet black	80±/60°	20 kg	Germany
IE80019901020	2021012127095	RAL 9010	Pure white	80±/60°	20 kg	Germany
IE80019901620	2021000552090	RAL 9016	Traffic white	80±/60°	20 kg	Germany



## Industrial Divers

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
leatherette	IE05001000923	2023000259092	Munsell Beige		20 kg	Germany
matt, smooth, metallic	IE30257707022	2022009125094	Evogrey 1	30±/60°	20 kg	Germany
matt, smooth	IE30017715622	2022009122093	Evogrey 2	20±/60°	20 kg	Germany
matt, smooth	IE30017715722	2022009121096	Evogrey 3	20±/60°	20 kg	Germany
semi gloss, smooth	IE70057705122	2022006258092	Novagrey MB 7350	60±/60°	20 kg	Germany
leatherette	IE05004000723	2023001200093	RAL 9005 Jet Black		20 kg	Germany
matt, smooth	IE30004126321	2021007558095	RAL 9005 Jet Black	30±/60°	20 kg	France
glossy, smooth	IF90054911122	2022000071093	MAN-Black	90±/60°	20 kg	Germany
hammer finish, metallic	IF02204947722	2022000123099	Blackcopper		15 kg	Germany
hammer finish, metallic	IF02204947922	2022000125093	Blacksilver		15 kg	Germany
matt, smooth	IF30014038321	2021003584098	Black		20 kg	France

# Alesta®

Powder Coatings

# Teodur®

Powder Coatings



## Light Industry

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	STOCK
matt, fine texture, metallic	AE03207050121	2025013496099		February No. 1	5±/60°	France
matt, fine texture	IE03019901620	2021006542095	RAL 9016	Traffic white	5±/60°	NL
matt, smooth	AE30014900520	2025004986097	RAL 9005	Jet black	30±/60°	Germany
matt, fine texture	IF03054900522	2022009509092	RAL 9005	Jet black	5±/60°	NL
matt, smooth, metallic	IE20107089221	2021000602092		Grey Anodique	20±/60°	France
matt, fine texture, speckled	AE03441031921	2021000856099		Sable BL961	5±/60°	France
matt, fine texture	AE03007369327	2025000020092		Grey	5±/60°	NL
matt, smooth	AE30009002323	2021012022093	RAL 9010	Pure white	30±/60°	NL
semi gloss, smooth	AE70019100125	2025000837096	RAL 9010	Pure white	70±/60°	NL
matt, smooth	AE300C9900320	2023003233099	RAL 9003	Signal white	30±/60°	Germany

## Epoxy Polyester Matt

Description: matt, smooth

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
EP10011021021	2021000457098	RAL 1015	Light ivory	10±/60°	20 kg	France
EP30017005221	2021012168098	RAL 7035	Light grey	30±/60°	20 kg	France
EP20009089621	2021012049090	RAL 9001	Cream	20±/60°	20 kg	France
EP30014900520	2024012016093	RAL 9005	Jet black	30±/60°	20 kg	Germany
EP10009901020	2021006020098	RAL 9010	Pure white	10±/60°	20 kg	France
EP30014031821	2021000470097	RAL 9011	Graphite black	30±/60°	20 kg	Germany
EP30019901620	2027000571093	RAL 9016	Traffic white	30±/60°	20 kg	Germany

## Epoxy Polyester High Gloss

Description: glossy, smooth

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
EP90011032821	2021002902091	RAL 1003	Signal yellow	90±/60°	20 kg	Germany
EP90011001221	2021003696098	RAL 1013	Oyster white	90±/60°	20 kg	France
EP90011021021	2021000497094	RAL 1015	Light ivory	90±/60°	20 kg	France
EP90011112921	2021000498091	RAL 1017	Saffron yellow	90±/60°	20 kg	France
EP90011032921	2021002903098	RAL 1018	Zinc yellow	90±/60°	20 kg	Germany
EP90011033121	2021002905092	RAL 1021	Colza yellow	90±/60°	20 kg	Germany
EP90011033321	2021002906099	RAL 1023	Traffic yellow	90±/60°	20 kg	France
EP90012008521	2021002979093	RAL 2000	Yellow orange	90±/60°	20 kg	France
EP90012055621	2021003004091	RAL 2002	Vermilion	90±/60°	20 kg	France
EP90012056621	2021003012096	RAL 2004	Pure orange	90±/60°	20 kg	Germany
EP90012008621	2021002980099	RAL 2009	Traffic orange	90±/60°	20 kg	France
EP90013080821	2021003313094	RAL 3000	Flame red	90±/60°	20 kg	Germany
EP90013080921	2021003314091	RAL 3002	Carmine red	90±/60°	20 kg	France
EP90013066321	2021011562095	RAL 3004	Purple red	90±/60°	20 kg	France
EP90013002721	2021003217095	RAL 3011	Brown red	90±/60°	20 kg	France
EP90013081021	2021003315098	RAL 3020	Traffic red	90±/60°	20 kg	Germany
EP90015065821	2021003175098	RAL 5002	Ultramarine blue	90±/60°	20 kg	Germany
EP80015059521	2021003148092	RAL 5003	Sapphire blue	80±/60°	20 kg	Germany
EP90015090521	2021003205092	RAL 5005	Signal blue	90±/60°	20 kg	France
EP90015059321	2021011563092	RAL 5010	Gentian blue	90±/60°	20 kg	Germany
EP90015064021	2021003168090	RAL 5011	Steel blue	90±/60°	20 kg	France
EP90015061521	2021003160094	RAL 5012	Light blue	90±/60°	20 kg	Germany
EP90015065121	2021003172097	RAL 5014	Pigeon blue	90±/60°	20 kg	France
EP90015058721	2021003142090	RAL 5015	Sky blue	90±/60°	20 kg	France
EP90015067521	2021011565096	RAL 5017	Traffic blue	90±/60°	20 kg	France
EP90015061321	2021003159098	RAL 5018	Turquoise blue	90±/60°	20 kg	France
EP90015068821	2021011566093	RAL 5019	Capri blue	90±/60°	20 kg	France
EP90015066621	2021011564099	RAL 5021	Water blue	90±/60°	20 kg	France
EP80016073921	2021003453097	RAL 6011	Reseda green	90±/60°	20 kg	France
EP90016081721	2021011572094	RAL 6018	Yellow green	90±/60°	20 kg	Germany
EP90016061121	2021003157094	RAL 6027	Light green	90±/60°	20 kg	France
EP90016081921	2021000034091	RAL 6029	Mint green	90±/60°	20 kg	France

## Epoxy Polyester High Gloss

Description: glossy, smooth

PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
EP90017086821	2021011575095	RAL 7001	Silver grey	90±/60°	20 kg	Germany
EP90017052921	2021003632096	RAL 7004	Signal grey	90±/60°	20 kg	France
EP90017006521	2021011574098	RAL 7011	Iron grey	90±/60°	20 kg	France
EP90017006321	2021003567091	RAL 7012	Basalt grey	90±/60°	20 kg	Germany
EP80017005021	2021003552097	RAL 7015	Slate grey	80±/60°	20 kg	France
EP80017005521	2021000752094	RAL 7016	Anthracite grey	80±/60°	20 kg	France
EP90017006221	2021003564090	RAL 7021	Black grey	90±/60°	20 kg	France
EP80017006021	2021136176097	RAL 7024	Graphite grey	80±/60°	20 kg	France
EP90017004821	2021003548090	RAL 7030	Stone grey	90±/60°	20 kg	France
EP90017003821	2021003543095	RAL 7032	Pebble grey	90±/60°	20 kg	France
EP90017003421	2021003540094	RAL 7035	Light grey	90±/60°	20 kg	Germany
EP90017009221	2021003583091	RAL 7036	Platinum grey	90±/60°	20 kg	France
EP90017011021	2021003586092	RAL 7037	Dusty grey	90±/60°	20 kg	France
EP90017067121	2021003648097	RAL 7040	Window grey	90±/60°	20 kg	France
EP80017010521	2021003585095	RAL 7042	Traffic grey A	80±/60°	20 kg	France
EP90017053021	2021003634090	RAL 7044	Silk grey	90±/60°	20 kg	France
EP90017018721	2021002053090	RAL 7047	Telegrey 4	90±/60°	20 kg	Germany
EP80018012121	2021003704090	RAL 8017	Chocolate brown	80±/60°	20 kg	France
EP90018012521	2021003706094	RAL 8019	Grey brown	90±/60°	20 kg	France
EP90019015921	2021002589094	RAL 9001	Cream	90±/60°	20 kg	Germany
EP90019018921	2021002601093	RAL 9002	Grey white	90±/60°	20 kg	France
EP90019038621	2021002623095	RAL 9003	Signal white	90±/60°	20 kg	Germany
EP90014900520	2021002735095	RAL 9005	Jet black	90±/60°	20 kg	Germany
EP90019901020	2021002613096	RAL 9010	Pure white	90±/60°	20 kg	Germany
EP90019018621	2021002595095	RAL 9016	Traffic white	90±/60°	20 kg	Germany

## Epoxy Polyester Structure - Fine Texture

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR	COLOUR DESCRIPTION	UNIT	STOCK
leatherette	EP35011001221	2021006074091	RAL 1013	Oyster white	20 kg	France
hammer finish, metallic	EP52207700122	2022001461091	RAL 7001	Silver grey	15 kg	Germany
leatherette	EP02007701622	2022001400090	RAL 7016	Anthracite grey	20 kg	Germany
leatherette	EP02007702422	2022008410092	RAL 7024	Graphite grey	20 kg	Germany
leatherette	EP35017043021	2024012009095	RAL 7032	Pebble grey	20 kg	France
leatherette	EP02007703522	2022001404098	RAL 7035	Light grey	20 kg	Germany
leatherette	EP35017003421	2021000482090	RAL 7035	Light grey	20 kg	France
glossy, leatherette	EP72007703522	2022001340099	RAL 7035	Light grey	20 kg	Germany
leatherette	EP35009015921	2021001619099	RAL 9001	Cream	20 kg	France
leatherette	EP02009900222	2022001419092	RAL 9002	Grey white	20 kg	Germany
leatherette	EP25019018921	2021000467097	RAL 9002	Grey white	20 kg	France
leatherette	EP35009038621	2021000477096	RAL 9003	Signal white	20 kg	France
leatherette	EP02004900522	2022001420098	RAL 9005	Jet black	20 kg	Germany
leatherette	EP02009901022	2022001421095	RAL 9010	Pure white	20 kg	Germany
leatherette	EP35001018621	2021000473098	RAL 9016	Traffic white	20 kg	France
leatherette	EP02007767922	2022001416091		Grey	20 kg	Germany
matt, fine texture	EP03014019827	2027000161096		ECO SVART 1	20 kg	Germany
matt, fine texture	EP03017203327	2027000689095		Grey	20 kg	Germany

## Epoxy Polyester Divers

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
matt, smooth, metallic	EP20207769522	2022001515091	Grey	37±/60°	20 kg	Germany
semi gloss, smooth, metallic	EP50207705222	2022001524093	Grey		20 kg	Germany
matt, smooth, metallic	EP20207900622	2022001517095	RAL 9006± White aluminium	30±/60°	20 kg	Germany
glossy, smooth	EP80004900522	2022001202090	RAL 9005 Jet black	90±/60°	20 kg	Germany
glossy, smooth, metallic	EP70200921722	2022009142091	Chrome silver		20 kg	Germany

**Alesta**<sup>®</sup>  
Powder Coatings

**Teodur**<sup>®</sup>  
Powder Coatings

## Clear Coat

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
glossy, smooth	EP90000000125	2021004511093	Clearcoat	90±/60°	15 kg	NL
matt, smooth	IE00000106321	2021006893098	Clearcoat	5±/60°	15 kg	France
matt, smooth	IE00000000623	2023001953098	Clearcoat		15 kg	UK
glossy, smooth	IE90010000120	2027011718098	Clearcoat	90±/60°	15 kg	France
glossy, smooth	IE90010002527	2027002188091	Clearcoat	90±/60°	15 kg	Sweden
Acryl, glossy, smooth	AC90040000622	2022007003097	Clearcoat	90±/60°	15 kg	Germany



## Primer

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
glossy, smooth	EE70007701622	2022009513099	RAL 7016 Anthracite grey	85±/60°	20 kg	NL
glossy, smooth	EE70007711022	2022000959094	Grey	85±/60°	20 kg	Germany
glossy, smooth	EE70027713322	2022006257095	Grey	80±/60°	20 kg	Germany
glossy, smooth	EP90009935225	2025015140099	Grey	95±/60°	15 kg	Germany
semi gloss, smooth	ZN70017085921	2021004168099	Zincprimer	70±/60°	20 kg	France

## ZeroZinc Primer

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
glossy, smooth	ZF90017192420	2021005517094	Zerozinc Steel-Prime	90±/60°	20 kg	Germany
glossy, smooth	ZF80027273020	2021007843092	Zerozinc Antigassing-Prime	85±/60°	20 kg	Germany
matt, smooth	ZF00017121720	2021000691096	Zerozinc Edge-Prime	3±/60°	20 kg	France



## Automotive

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
Acryl, glossy, smooth	AC90040000622	2022007003097	Clearcoat	90±/60°	15 kg	Germany
matt, smooth, metallic	IE30257707022	2022009125094	Evogrey 1	30±/60°	20 kg	Germany
matt, smooth	IE30017715622	2022009122093	Evogrey 2	20±/60°	20 kg	Germany
matt, smooth	IE30017715722	2022009121096	Evogrey 3	20±/60°	20 kg	Germany
semi gloss, smooth	IE70057705122	2022006258092	Novagrey MB 7350	60±/60°	20 kg	Germany
glossy, smooth	IF90054911122	2022000071093	MAN-Black	90±/60°	20 kg	Germany
Acryl, glossy, smooth	AC90044900522	2022001530094	RAL 9005 Jet black	90±/60°	15 kg	Germany
matt, smooth	AE30014948522	2022008433091	Black	30±/60°	15 kg	Germany
glossy, smooth	EE80004927022	2022000985093	Black	80±/60°	20 kg	Germany

## Divers

DESCRIPTION	PRODUCT CODE	MATERIAL CODE	COLOUR DESCRIPTION	GLOSS	UNIT	STOCK
Silizium based, matt, smooth	HR00044059021	2021003992091	Black	8±/60°	20 kg	France
Silizium based, fine text., matt	HR03004109621	2021011580099	Black	5±/60°	20 kg	France



**Subject to prior sales and modifications.**

**ABBREVIATIONS**

**NL:** Netherlands

**FR:** France

**UK:** United Kingdom



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